

# Recommendations for the Determination of Lifecycle Costs for Road Tunnels



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**Index**

1	Introduction.....	1
1.1	Problem and motivation .....	1
1.2	Intended recipients .....	1
1.3	Structure of the recommendation.....	2
2	Lifecycle of tunnels .....	3
2.1	Lifecycle phases of a tunnel.....	3
2.2	Lifecycle phases of tunnel equipment .....	4
2.3	Lifecycle approach and lifecycle costs .....	5
3	Service lives .....	7
3.1	Influential factors.....	7
3.2	Definition of terms.....	8
3.3	Service life .....	9
3.3.1	Technical factors with an influence on the service life.....	9
3.3.2	Economic factors with an influence on the service life .....	9
3.3.3	Socio-economic influential factors on the service life .....	10
3.4	Comparison of service lives from references .....	10
3.5	Maintenance and repair strategies.....	13
4	Net present value procedure.....	16
4.1	Basic statements and assumptions.....	16
4.2	Analytical standard model .....	16
4.3	Decision-relevant parameters .....	17
4.4	Extension of the standard model.....	18
4.5	Evaluation of the net present value method .....	19
5	Calculation of the lifecycle costs.....	20
5.1	Step I – Initial situation.....	21
5.2	Step II – Structuring of the building .....	21
5.3	Step III – Module formation.....	22
5.4	Step IV – Procedure of cost determination.....	24
5.5	Step V – Transfer into a cost matrix.....	25
5.6	Step VI – Lifecycle cost calculation: net present value method .....	27
5.7	Step VII – Variant comparison and interpretation.....	28
6	Evaluations and analyses .....	30
6.1	Sensitivity analysis.....	30
6.2	Pareto principle.....	31

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6.3	Creation of an ABC categorisation .....	32
6.4	Risk analysis for the consideration of uncertainties .....	33
6.5	Benchmarking .....	34
7	Application example for a sample tunnel .....	35
7.1	Introduction and project description of the sample tunnel.....	35
7.2	Procedure .....	35
7.3	Step I: Initial situation.....	35
7.4	Step II: Structuring and Step III: Module formation.....	36
7.5	Step IV: Cost determination .....	36
7.5.1	Initial costs .....	36
7.5.2	Follow-up costs .....	37
7.5.3	Module forms .....	38
7.6	Step V: Entering into a cost matrix.....	39
7.7	Step VI: LCC calculation with application of the net present value process.....	39
7.8	Step VII: Interpretation .....	39
8	Summary and conclusion .....	42
9	References .....	43

## 1 Introduction

### 1.1 Problem and motivation

The development, construction and operation of structures with the aim of sustainability is a consensus of society. Sustainable buildings are advantageous in economy, ecology and in their social function. Despite this generally recognised objective, civil engineering structures are predominantly designed to minimise construction costs and the aims of sustainability are of no or only subsidiary importance. One reason for this is that procedures are currently only available for the assessment of sustainability in building but only the first attempts for civil engineering structures.

One significant pillar of sustainability is the estimation of lifecycle costs, which include not only construction cost but also the costs of operation, maintenance and repair. New research work has been undertaken in this field, in which procedures for the forecasting of lifecycle costs have been further developed for special application to tunnels.

The present recommendations of the German Tunnelling Committee (DAUB) are based on this research work. The objective is to process the state of research and provide practical tools, data and sources in order that the calculation of lifecycle costs will become the generally recognised state of the technology.

All costs of a tunnel during its lifecycle are included in the calculation. This comprises the construction costs of the structure and equipment of the tunnel. For the follow-up costs over the lifetime (maintenance and repair as well as operating costs), one significant parameter is the service life of each component. For the tunnel, a service life of 100 or more years is intended, while service lives for the equipment are significantly shorter and thus demand (repeated) replacement during the lifetime of the overall construction.

All the types of cost mentioned here are collected in an overall model for the calculation of lifecycle costs. In this way, the most favourable solution for the overall tunnel can be determined. Variant studies can be performed to compare and evaluate individual components and construction elements.

In the present recommendation, a methodology is presented for the calculation of lifecycle costs of road tunnels. An extension to cover rail tunnels is intended in a subsequent recommendation. The method is also generally applicable to infrastructure works. For an improved forecast of service lives, especially of equipment components, and for an extension to a comprehensive evaluation of sustainability, there is a need for further research.

### 1.2 Intended recipients

The recommendation provides a decision-making aid for client organisations and operators of road tunnels and other infrastructure in order to discover the economically most advantageous variant for construction, operation and modernisation. This mostly applies to public sector bodies and their planners. The recommendation can however also be used to make objective decisions for PPP tunnel projects, since in this case an improved estimation of lifecycle costs, in addition to the most accurate possible forecasting of use volumes for toll systems, are of great economic importance. It also enables the evaluation of alternative proposals in the tendering process. Finally, equipment suppliers can test and demonstrate the advantages of their innovations.

### 1.3 Structure of the recommendation

In the recommendation, all the necessary basics for the calculating of lifecycle costs are explained in the first four chapters, with references to further reading for more details. The general methodology is explained in seven steps in Chapter 5:

- Step I – Initial situation
- Step II – Structuring of the building
- Step III – Module formation
- Step IV – Procedure of cost determination
- Step V – Transfer to a cost matrix
- Step VI – Lifecycle cost calculation: net present value method
- Step VII – Variant comparison and interpretation

For the interpretation of the results, notes are given in Chapter 6. Chapter 7 includes a calculation example to simplify the introduction of the presented methods on future projects.

Using the explanations and working aids, it is possible to carry out a scientific and practically founded calculation of the lifecycle costs of a road tunnel. With engineering interpretation of the results, the user then gains forecasts and comparative values for use in decision making for the selection of the most advantageous variant for the construction measure.

## 2 Lifecycle of tunnels

Analysis of the lifecycle of tunnels demands consideration in phases. Starting from an average total service life of a tunnel of 90 to 130 years<sup>1</sup>, the lifecycle of a structure consists according to ISO/FDIS 15686-5<sup>2</sup> of all phases including construction, operation, and maintenance until the end of serviceability. The primary phases design, construction, use and recycling are differentiated. These phases are then assigned processes, which represent defined activities. The process classifications presented below are not comprehensive and are to be understood as examples. Basing the classification on the cost codes used in practice or other organisational structures can be more practical in application.

In order to enable a sufficiently accurate analysis, a differentiated consideration of tunnel structure (Section 2.1) and the necessary tunnel equipment (Section 2.2) is recommended.

### 2.1 Lifecycle phases of a tunnel

According to the ASB-ING and RI-WI-BRÜ, the phases for tunnel construction can be categorised into construction, maintenance, repair and recycling. In principle, design work should be added to enable the exact determination of costs.

Figure 1 shows a detailed categorisation based on the applicable regulations for infrastructure buildings. Categorisation into the various phases enables better assignment of the costs, which are broken down into initial and follow-up costs. The initial costs comprise the expense of design, construction of the structure, and installation of equipment. The follow-up costs are essentially the result of the maintenance, upgrading and recycling processes stated in Figure 1.

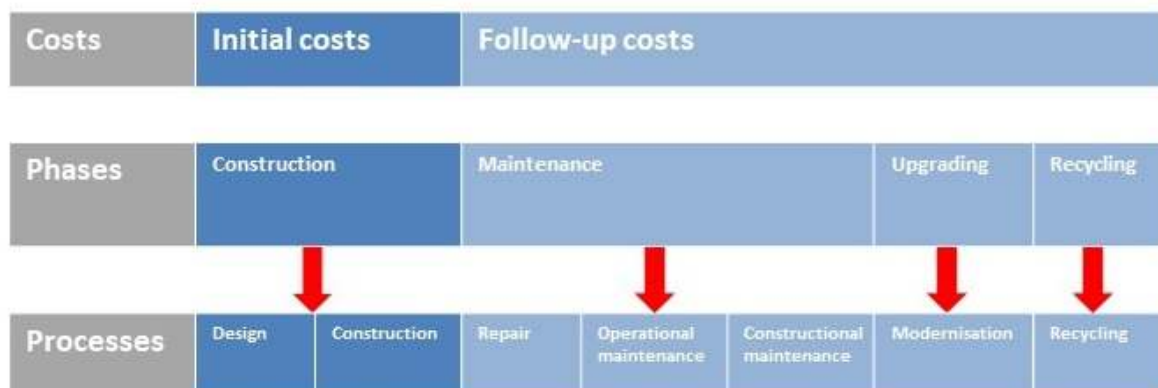


Figure 1: Lifecycle phases of a tunnel<sup>3</sup>

The design phase includes all costs for service needed for the preparation of a design ready for construction. The construction phase includes all expenses incurred for the construction of the tunnel. The longest and thus most influential phase is maintenance and includes all constructional and operational expenses incurred during use. This includes repair and tunnel maintenance, the latter being broken down into constructional and opera-

1 Cf. ABBV (2010), S. 865.

2 Cf. ISO (2008).

3 Illustration of the relevant processes for tunnels based on the ASB-ING (2013).

tional maintenance. During this period of many decades, upgrading (modernisation) may have to be undertaken to comply with changing constraints. Should the tunnel no longer fulfil its function, then demolition or recycling is due as the last stage of the lifecycle. This includes expenses incurred for demolition or the rather unlikely case of preparation for alternative use.

## 2.2 Lifecycle phases of tunnel equipment

In order that continuous and safe tunnel operation is possible, the tunnel structure and the tunnel equipment have similar lifecycle phases. Tunnel equipment, however, generally has a shorter service life, having to be renewed several times during the overall lifecycle of a tunnel. Furthermore, due to the highly technical nature of tunnel equipment and the high safety requirements, the operational and thus cost-relevant extent must be considered in more detail. Figure 2 shows the corresponding phases and the assigned processes.



**Figure 2: Lifecycle phases of tunnel equipment<sup>4</sup>**

As with the tunnel structure, the design phase also must be placed first here, followed by installation of the equipment in the tunnel. With the transition into tunnel operation, a phase consideration based on DIN 31051<sup>5</sup> and the RABT<sup>6</sup> is recommended, extended by operation, which includes all activities associated with use – the running tunnel operation. Maintenance is the significant phase for tunnel equipment and includes servicing and inspection, repair and improvement. It is recommended to extend the block "Improvement" to include the process of "renewal" (see Fig. 2). Renewal is mostly due in cycles and covers complete replacement after a given or appropriate service life and is recorded regularly in the course of lifecycle cost consideration. The operational phase includes tunnel monitoring, energy supply (electricity, water), but also the regular large-scale exercises to be carried out by the emergency services to train hazard prevention and dealing with incidents.

No recycling or reuse phase analogous to the tunnel structure is to be provided compulsorily since after the expiry of the service life the equipment is normally renewed and recycling is not sensible (cf. Chap. 3).

<sup>4</sup> Illustration of the relevant phases and processes for the tunnel equipment based on DIN 31051 (2012) and RABT (2006).

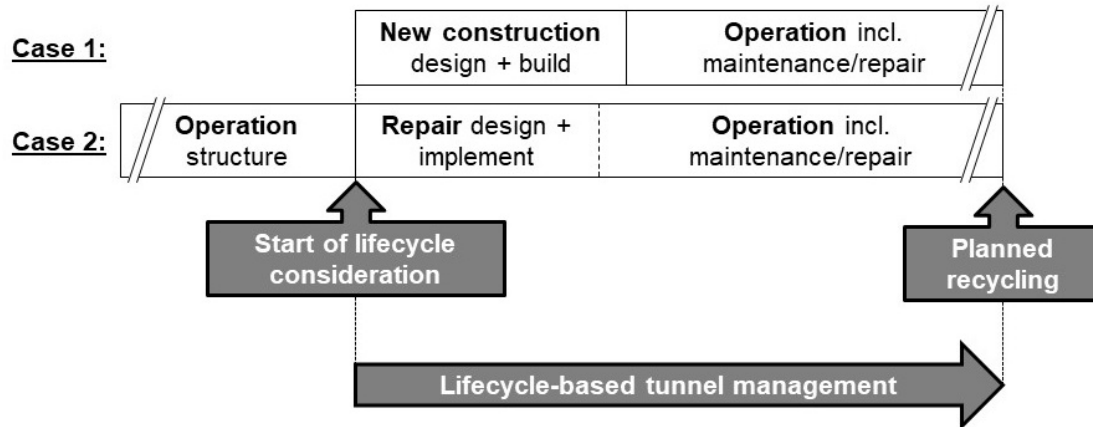
<sup>5</sup> Cf. DIN 31051 (2012).

<sup>6</sup> Cf. RABT (2006).



### 2.3 Lifecycle approach and lifecycle costs

As can be seen in Figure 3, two possible situations mark the changeover to a lifecycle-oriented view of a tunnel: while the first case starts with the start of design work for a new tunnel, the second case applies to a tunnel that is already in operation.



**Figure 3: Case-related changeover to lifecycle consideration<sup>7</sup>**

The two cases ensure that both new tunnels and existing tunnels in the road network can be included in the concept. Once the new tunnel (Case 1) has been completed or once any necessary repair works to an existing tunnel (Case 2) have been completed, subsequent tunnel operations are dominated in both cases by maintenance and repair works.

The main criterion for the evaluation of the lifecycle is costs. The preferable design variant, depending on opinion and objectives, is that with the lowest sum of initial and follow-up costs, hereafter described as lifecycle costs. It is characteristic of net present value proceedings that during the construction phase (cf. Fig. 1), high payments are due and, in the maintenance or repair/operating phase (cf. Fig. 3), there are fluctuating payments and perhaps also receipts. The payments to be considered in a lifecycle cost analysis fluctuate in amount and do not necessarily repeat periodically. It should be noted that, as a general rule, receipts must only be taken into account for concession projects and are not considered further in the context of this recommendation (cf. business-related explanations in Chap. 4).

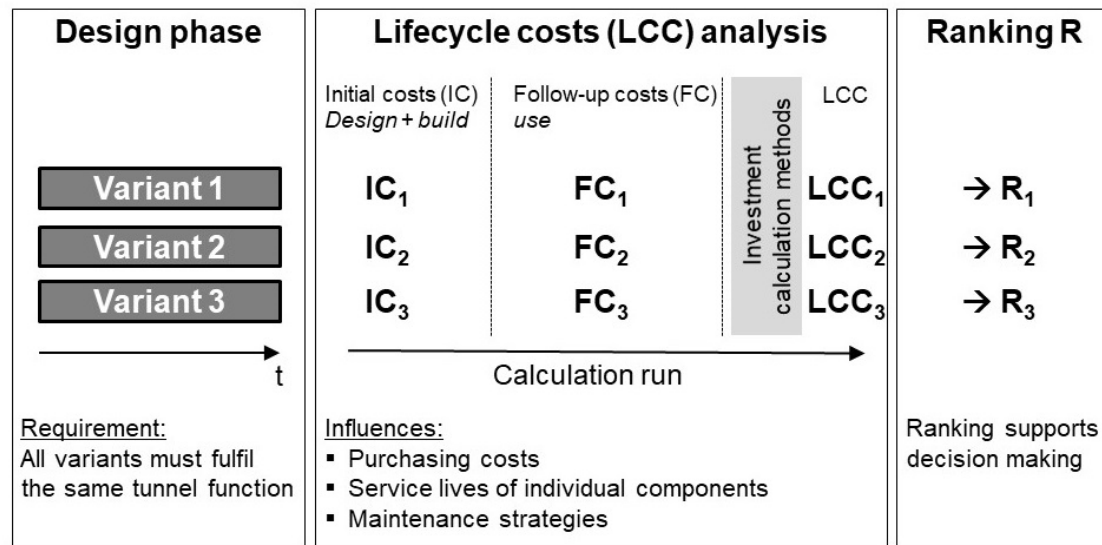
Each design variant has the characteristic that it is in competition with other variants. This demand is however only fulfilled if all variants provide the same level of primary tunnel functions. The focus of a lifecycle cost analysis is aimed at determining the most advantageous from several technical design variants. To do this, the previously introduced lifecycle phases are linked to a consideration unit and the necessary preconditions are created to substitute follow-up with initial costs or initial with follow-up costs in the course of variant studies<sup>8</sup>.

From the described constraints, the conclusion can be drawn that in addition to the technical design of a tunnel, further expert knowledge is needed to evaluate the economic benefits. Both processes, the technical and the financial planning, must be carried out in parallel and produce the economic optimum as the result of evaluating alternatives. A pre-

<sup>7</sup> Cf. THEWES, VOGT (2014).

<sup>8</sup> Cf. VOGT (2013).

condition for the achieving of this objective is the representation of the investigation period of the building in an overall model. The step-by-step procedure and the objectives followed are summarised in Figure 4.



**Figure 4: General procedure and objectives of a lifecycle cost analysis**

The procedure for the analysis and interpretation of lifecycle costs of road tunnels thus must ensure the following features:

- Support in the selection of the necessary building elements and components (called "modules", cf. Chap. 5) and specification of calculation (assumed) service lives and suitable maintenance cycles (cf. Chap. 3),
- A system for the statistical interpretation of building element failures that have already been recorded or are documented in the future, making possible conclusions about the service life of building elements and components (modules),
- Time-dependant assignment of the resulting costs according to amount, type and accrual time,
- Specification of the parameters needed for the application of the investment calculation process (cf. Chap. 4),
- Evaluation of uncertainties or risks (cf. Chap. 6).

Considering that a lifecycle cost analysis usually covers several decades, a dynamic procedure of investment calculation is selected, the net present value method. More details of the net present value method can be found in Chapter 4.

### 3 Service lives

#### 3.1 Influential factors

As explained in Chapter 2.3, lifecycle costs are composed of initial and follow-up costs for all building elements, from which the tunnel is built. The forecasting of follow-up costs is closely linked to the estimation of appropriate service lives for each component of a building.

It should be pointed out here that the selected calculation process – the net present value method – includes assumptions, which also must be taken into account in the interpretation of the overall result. A corresponding discussion can be found in Chapter 4.

In the design of tunnels and the consideration of lifecycle costs as a decision-making criterion, average values have normally been assumed until now, particularly for the operational and safety equipment (lighting, ventilation, safety system, central plant, etc.), and a theoretical service life has been assumed.

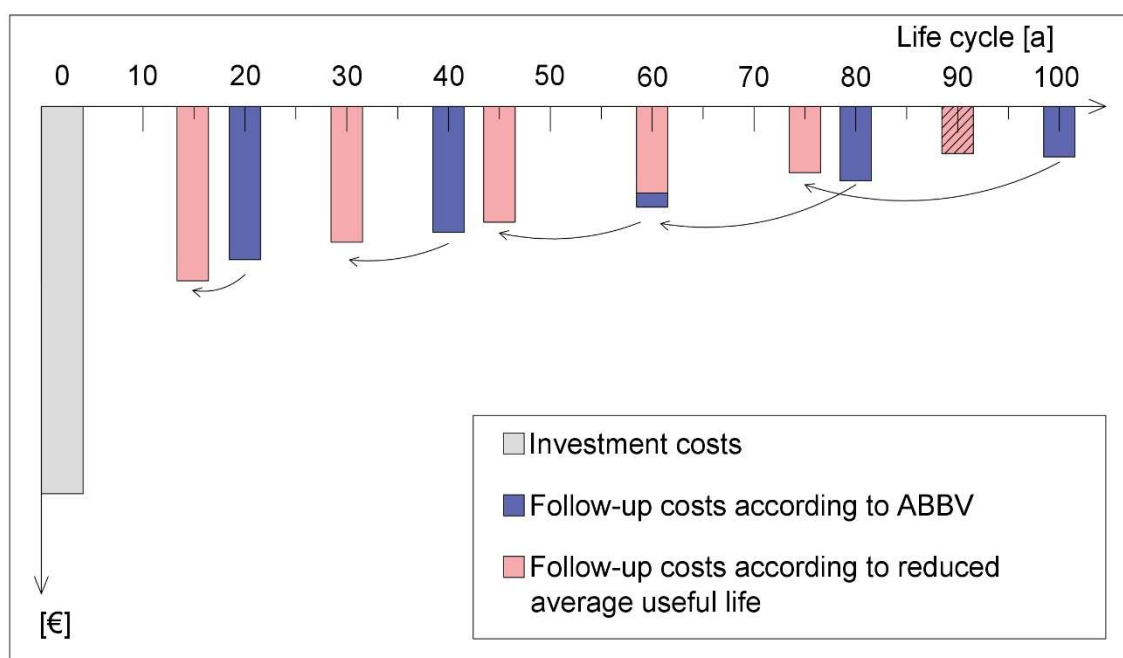
The basis for determinations of lifecycle costs of tunnels until now has been the redemption payment calculation regulation (ABBV), which gives as a value from experience a theoretical service duration of 20 years for operational and traffic management equipment.<sup>9</sup>

The determination of lifecycle costs for the selection of a variant, particularly for new construction, also uses the statements in the ABBV, as also with the comparison of two or more possible equipment variants (e.g. mitigation measures in the course of risk analyses). During the actual planning of finance for strategic maintenance planning of, for example, owners and operators, such an all-inclusive process can however only be used to a certain degree. In order to determine the costs and maintenance cycles with reasonable accuracy, it is recommended to differentiate the consideration of individual plant components.

According to the requirements of the ABBV, a payment amount repeating every 20 years is to be assumed. Through the dynamic investment calculation, interest is discounted from these payments and their amounts thus differ from the starting point  $t_0$  (see Fig. 5). If it is now assumed that the average service life is reduced in comparison to the ABBV value, then the necessary payment flows shift to an earlier time, which influences the finance required and its provision. With shorter service lives, the number of theoretical replacement and renewal cycles in the overall lifecycle increases. An additional replacement is exemplary shown in the graphic in Figure 5 as a hatched area.

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<sup>9</sup> Cf. ABBV (2010), S. 866.



**Figure 5: Displacement of the payment flows within the overall lifecycle due to shorter service lives (exemplary)<sup>10</sup>**

Only through an improved time forecast for costs and their due dates can a strategic maintenance plan be derived for individual tunnels, and also for the entire stock of tunnels.

### 3.2 Definition of terms

The term service life in business management denotes the period, in which the operational use of an asset is possible under typical properties. According to the ABBV, the service life begins with the year of completion ready for traffic of the building. However, it is also explicitly pointed out there that the statement is a value from experience for a possible service life, which is to be used in the calculation of the redemption payment independent of the actual service life.<sup>11</sup>

Also considering the increasing number of PPP projects and an ageing stock of structures, the relevance increases of an economic and above all projectable operation over a longer period, during which the technical equipment in particular will require high operating, maintenance and repair expenses. Knowledge of the level and particularly time point of maintenance expenses thus is significant for the planning and the provision of finance.

Therefore, it is necessary to determine the actual service life. This demands differentiated consideration of the service lives of the individual operations components taking into account the relevant lifecycle aspects.

<sup>10</sup> Cf. ADDEN, THEWES, LEHAN (2016), S. 10.

<sup>11</sup> Cf. ABBV (2010), S. 862.

### 3.3 Service life

There are many factors, which can influence the service life. For the operational and safety equipment of tunnels, the technical, economic and socio-economic influences on the service life are of relevance.

#### 3.3.1 Technical factors with an influence on the service life

The technical service life denotes the period, during which the corresponding equipment detail is physically available and complies with the required properties. The DIN 31051 describes this unavoidable wear as the reduction of the wear reserve, induced by chemical and/or physical processes.<sup>12</sup> The operational and safety tunnel equipment has, in contrast to the tunnel, which according to the ABBV has a service life of 90 to 130 years, a short theoretical service life of 20 years. The tunnel equipment normally must be replaced several times in the course of the overall lifecycle of the tunnel and thus represents a significant part of the maintenance costs. The technical service life depends on many factors. With reasonable (and proactive) maintenance, the technical service life can exceed the theoretical service life according to the ABBV or deviate from it.

For the assumption of the technical service life, numerous influences must be considered, such as:

- Equipment properties (material fatigue, corrosion),
- Environmental or climatic influences (temperature/water/chloride exposure/pollutant effects/tunnel atmosphere/effects of traffic),
- Type and extent of the maintenance and regular servicing,
- Design/installation errors (observe the state of the technology).

The essential reasons leading to the (early) reaching of the technical service life are wear, expected and unexpected defects, (excessive or particularly laborious) repairs, spare part problems and technical overhauls. The spare part problem is becoming increasingly significant for technical plant since spare parts for older components are only produced and stocked to a limited extent due to rapid technological progress. This not seldom means that an assembly cannot be repaired and must be completely replaced with all associated components since continued operation of the plant is not possible without these components – long before the expiry of the theoretical service life.

For the assumption of a theoretical service life for the determination of lifecycle costs of the various equipment components, it is recommended to use the manufacturer's data with the inclusion of figures from experience, and to consider the influences affecting the equipment. A recommendation for different assumptions of the actual service life of operational and safety equipment can be taken from Table 1.

#### 3.3.2 Economic factors with an influence on the service life

The economic service life indicates how long it is economically sensible to use an asset. This is difficult to forecast for infrastructures since, in contrast to building where the requirements and change of use as well as expected yield are more important than with infrastructure, availability is an essential criterion. The economic service life is shorter than the technical service life (at the most equal).

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<sup>12</sup> Cf. DIN 31051 (2012), S. 7.

For the determination of the economic service life, the following influences can be relevant for tunnel equipment:

- Location and surroundings or function of the system,
- Available finance,
- Traffic development,
- Interfaces, interdependencies,
- Synergies and cost savings through the bundling of measures.

Typical reasons for the end of the economic service life are technological change, compatibility problems and technical constraints, adaptations or extensions due to capacity bottlenecks or economic or energy-related optimisation.

While the technical service life can be estimated from manufacturer's data and figures from experience, considering other factors with an influence, this is more difficult for the economic service life. Calculation based on a positive capital value is not appropriate for infrastructure in operation, as already mentioned above. In this case as well, values from experience or a review of the stated influential factors in past years are of significant assistance and should only serve to verify and adapt the assumption of the selected service life.

### 3.3.3 Socio-economic influential factors on the service life

Another aspect to be considered is the socio-economic influential factors on the service life. This applies to the safety level required by society, which leads to revisions of regulations and standards.

As soon as the operational and safety equipment no longer complies with the requirements, it must be adapted to the required conditions. Revisions of the safety conditions thus end the service life of the affected equipment ad hoc. One current example of this is the safety retrofitting programme with a finance volume of altogether 1.2 billion Euros introduced by the German government in 2006 after the fire incidents in European road tunnels, which is still running.<sup>13</sup> The plan was to classify and prioritise German main road tunnels and adapt them to the revised state of the regulations. In the course of this measure, all tunnels have been retrofitted, even relatively young tunnels built before 2003. Such influences are difficult to forecast since as in the stated example they are event-driven.

### 3.4 Comparison of service lives from references

Table 1 collects service lives to be assumed for the operational and safety equipment of road tunnels from various references.<sup>14,15,16,17,18,19,20</sup> Some sources make detailed statements about the service life of individual equipment and plant components, while others

<sup>13</sup> Cf. KOSTRZEWA (2015), S. 7.

<sup>14</sup> Cf. ABBV (2010).

<sup>15</sup> Cf. VOGT (2013).

<sup>16</sup> Cf. PIARC (2004).

<sup>17</sup> Cf. SIA (2004).

<sup>18</sup> Cf. WELTE (2004).

<sup>19</sup> Cf. FSV (2014).

<sup>20</sup> Cf. DMRB (1999).

give average service lives to be assumed for an entire module. It should however be considered here that the worldwide equipment and requirement levels vary greatly (especially the statements from PIARC). It should also be noted that when the service life of an individual component of a module expires, for example through a technical defect, the entire function block must/may have to be replaced since the overall module no longer has any economic service life.

Finally, there remains the requirement to determine a calculation input for the assumed average service life under all the stated influences, which should consider all influences and reflect reality.

**Table 1: Data from various sources for the service life of operational and safety equipment in road tunnels<sup>21</sup>**

Service lives for the equipment of road tunnels			Sources						
			DE		PIARC	CH		AT	UK
Module		ABBV	Vogt			SN	Welte	RVS	DMRB
Tunnel equipment	<b>Lighting</b>		20		11,2		0-5		
	Entrance lighting							20	
	Inner tunnel lighting			20				20	
	Lamps					25-30			18
	Ballasts					15-20			
	Lighting of cross passages/escape routes		20					20	
	Control/regulation/measurement instrumentation		12			10-15		15	
	Brightness measurement								15
	<b>Ventilation</b>		20		18,2		15-20		
	Mechanical longitudinal ventilation								
	Jet ventilators			35		20-25			18
	Mechanical parts of jet ventilators							20	
	Electro-mechanical parts of jet ventilators							20	
	Extraction through controllable dampers and separate extract duct			35					
	Ventilation dampers					15-20			
	Axial fans					25-30			30
	Mechanical parts of axial fans							30	
	Electro-mechanical parts of axial ventilators							20	10
	Noise dampers					30-40			
	CO measurement		12			20-25		15	13
	Visibility measurement instruments		12			20-25		15	15
	Regulation/control					10-15		15	
	Flow measurement								20
	<b>Traffic management systems</b>		20						
	Static traffic signs			20					10
	Variable light signals								10
	Variable traffic signs								14
	Variable signage control								10
	Height controls					10-15			10
	Traffic data recording								15
	Barriers (closure barriers)			20					15
	Permanent light signals					20-25			10
	Variable direction signs					20-25			15
	Measurement equipment						5-10		
	Longitudinal speed measurement								15
	Induction loops								13
	<b>Safety systems</b>		20		14,8				
	Escape route signage			20					10
	Orientation lighting								10
	Guidance systems			15					
	Fire alarm systems					20-25			
	Manual fire alarm system			15					
	Fire detection						5-10		5
	Fire alarm system (cable)			20					20
	Fire alarm system (control)								10
	Fire fighting systems								
	Hand fire extinguishers					10-15			20
	Extinguishing water supply								20
	Pressure raising plant			20					
	Hydrant			50		40-50			28
	Stationary firefighting plant								20
	Firefighting and binder stocks								20
	Communications equipment								
	Emergency call system			20					15
	Emergency telephone (SOS niches)					20-25			
	Emergency exit doors into the lock			30					
	Video surveillance			15		10-15			
	Video systems								10
	Camera								15
	Monitor								10
	Control equipment								20
	Cable								20
	Tunnel radio			20		15-20			15
	Traffic reports/radio						0-5		
	Loudspeaker system			15					20
	Telephone (landline)					15-20			20
	<b>Central plant</b>		20						
	Electricity supply			20	20,1				
	Mains connection/supply					25-30			
	Medium voltage plant							25	
	Low-voltage switchgear					25-30		25	20
	Low-voltage cable						0-5		40
	Emergency power supply (UPS)					20-25	10-15	15	15
	Batteries with acid filling					15			5
	Batteries with gel filling					10			
	Emergency power generators							25	20
	Cables and wiring				25,7		15-20		
	Cu cable					35-40			
	Fibre optic cable					20-25	5-10		
	Transformers					30-40	15-20		30
	Earthing/lightning protection/equipotential bonding							25	
	Control systems (control, automation and surveillance)				10,7				18
	Overall control system					10-15			
	Traffic guidance system					10-15			
	Control centres					15-20			
	Tunnel control								
	Control computers			8					
	Automation							15	
	Process visualisation							10	
	Archiving/data evaluation							10	
	Air conditioning components						0-5		
	Ventilation							15	

21 Cf. LEHAN (2017).



### 3.5 Maintenance and repair strategies

According to DIN 31051<sup>22</sup>, the wear reserve is successively dissipated through the effects of chemical and/or physical processes under the influence of the use of structural and equipment components (which are assembled to sensible functional units as modules, (cf. Chap. 5). This is countered by regular measures of repair and structural maintenance; these increase the wear reserve through targeted measures in the various phases of the use of a module. Fig. 6 shows in various colours examples of ageing curves and the implementation of various measures to increase the wear reserve.

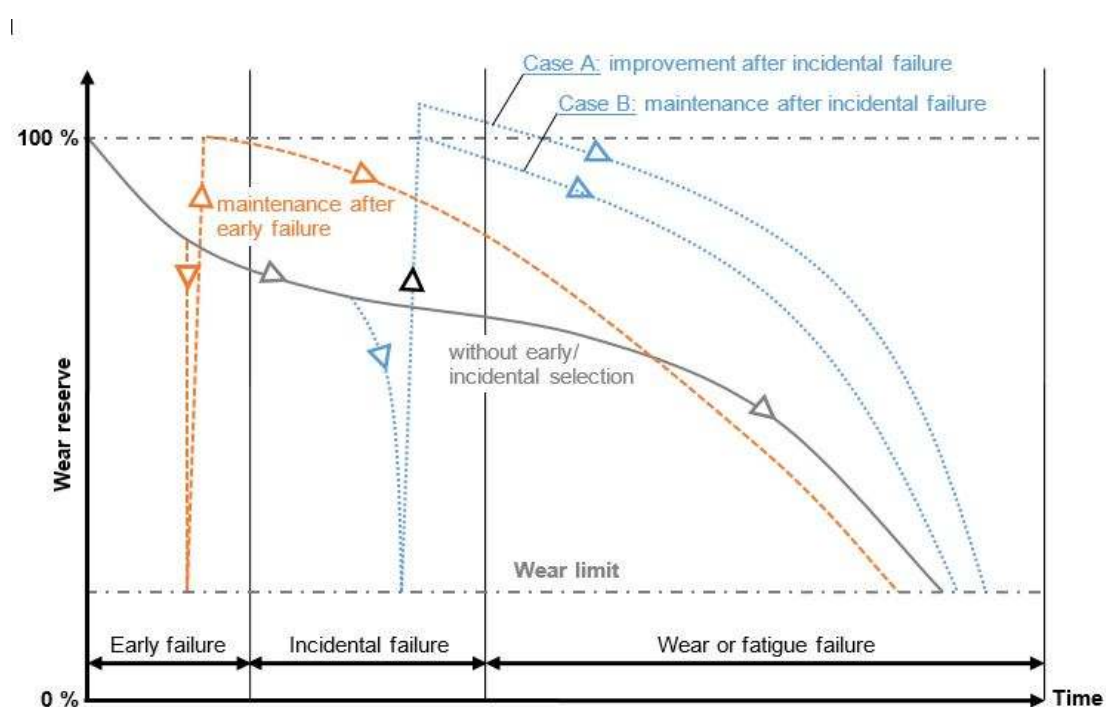


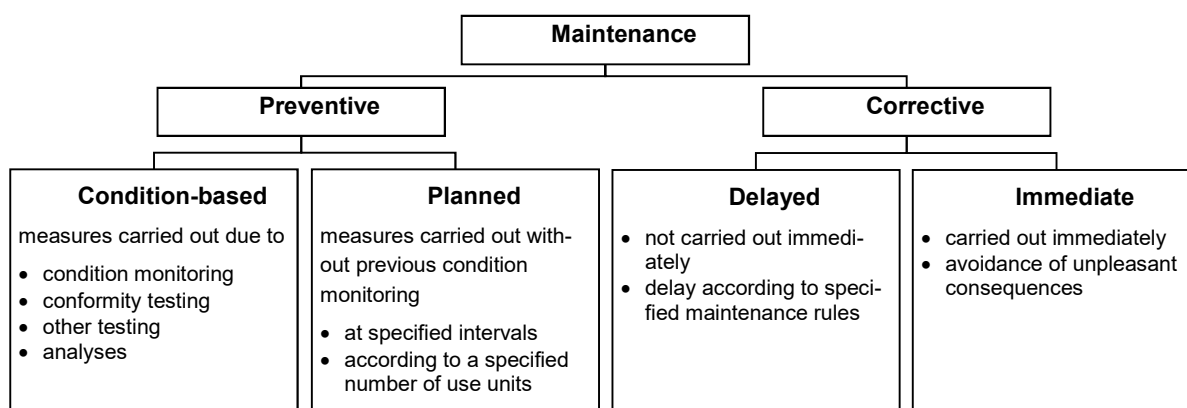
Figure 6: Dissipation of the wear reserve and repair measures<sup>23</sup>

Repair and structural maintenance measures can be based on various strategies. Details are provided in DIN EN 13306<sup>24</sup>, which divides repair into preventive and corrective measures (Fig. 7). Preventive maintenance (servicing) is carried out at specified intervals or according to specified criteria with the objective of reducing the probability of failure. Corrective maintenance (repair) is carried out as soon as a defect is detected. Accordingly, the module is repaired so that it can fulfil its function in the future.

<sup>22</sup> Cf. DIN 31051 (2012).

<sup>23</sup> Cf. VOGT (2013).

<sup>24</sup> Cf. DIN EN 13306 (2018).



**Figure 7: Sub-division of the term maintenance**

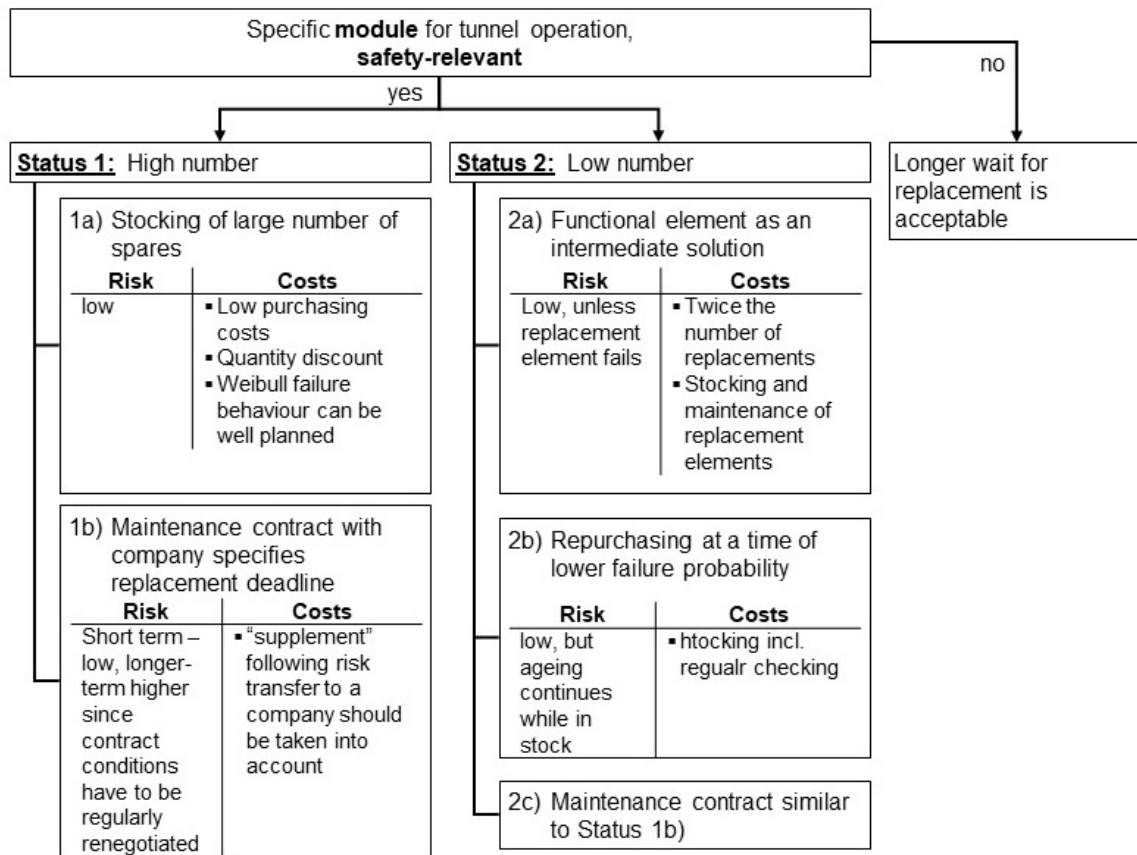
The primary objective of maintenance is to preserve the intended state of a module and document its actual states during the ageing process.<sup>25</sup> Before reaching the wear limit, maintenance measures are to be carried out to recreate or improve on the intended state (Fig. 6). This can be achieved by intermediate technical development providing better materials than those materials used until the (near-) failure.

The appropriate probability of failure for each module reflects on the one hand the type of functional use and on the other hand its safety relevance. From the safety relevance of a module, conclusions can be drawn whether a module that suffers an irreparable failure has to be replaced with a new module immediately or with a tolerable delay. This depends particularly on whether there are technical redundancies and the lost function can be covered by another element during a transition period.

An element with a high safety relevance can lead to a restriction of tunnel operation if it fails. If the module is of high safety importance, then a difference has to be made whether it is installed in high numbers or only a few are used. Examples of elements installed in high numbers are lighting fixtures, information signs, manual fire extinguishers and the fixings of installed components. For these modules, which belong to Status 1 (Fig. 8), it can be assumed that they are permanently stocked as spare parts. Modules with Status 2 in Figure 8, which are installed in the tunnel in smaller numbers and may have to be specially produced, are tunnel fans, smoke extract dampers, visibility measurement instruments or barriers to close vehicle entry to the tunnel. The replacement of these is normally associated with high follow-up costs, and also delivery periods in the magnitude of some weeks.

A method to deal with the already mentioned influences must have the potential to produce a valid estimate of the theoretical service life of the specific module. The basis of such reliability investigations is the documentation of the times when a specific module loses its functionality. If it is assumed that maintenance of the failed module is uneconomical or technically impossible, then it must be replaced. The requirement for the replacement module must be that the function it had before the failure is also ensured after it has been replaced.

<sup>25</sup> Cf. GÄNßMANTEL et al. (2005).



**Figure 8: Handling of safety-related tunnel equipment<sup>26</sup>**

Categorisation of the safety relevance of modules can lead to various strategies regarding the maintenance of a tunnel. Depending on the selected strategy, particularly the selection of an appropriate failure probability varies. There is a direct dependency between the selected failure probability and the effects on the follow-up costs in the lifecycle cost calculation.

Due to the influences stated above (service life, maintenance strategies, further development and safety requirements), it is necessary to regularly compare the intended and the actual situation in order to be able to determine the further lifecycle with adequate accuracy.

<sup>26</sup> Cf. VOGT (2013).

## 4 Net present value procedure

### 4.1 Basic statements and assumptions

In the design phase of net present value projects, the net present value procedure is a financial mathematical decision-making method to evaluate the economic advantageousness of individual net present values/investment programmes and is used to select a process in a comparison of variants.<sup>27</sup>

The net present value method can be used in the following decision situations:

- Whether or not to make an investment without consideration of alternative net present value possibilities. The net present value shows whether the investment is economically beneficial.
- Selection of an optimal investment object from a defined quantity of autonomous alternatives, which rule each other out.
- Determination of the optimal service period or the optimal replacement time.
- Determination of the extent and composition of an optimal investment programme, which consists of net present value objects that are independent of each other.

The economic evaluation of alternative investment projects can only be implemented with correct methodology if they are comparable in terms of their objectives, design periods, capital inputs and environmental situations.

The investment is thus a project, which begins with one or more purchase payments and whose use leads to future payments and receipts.

The investment calculation has as input data

- all the payments and receipts associated with the object (payment series),
- the payment dates,
- the uncertainty of the payments.

Further input data with regard to the investor also naturally has to consider his/her

- target system,
- decision-making situation (alternatives, additional constraints),
- attitude to risk and the
- form of the organisation (with regard to liability and taxation consequences)

### 4.2 Analytical standard model

Economic evaluation of tunnels is normally only concerned with the determination, analysis and optimisation of the accounted initial and follow-up costs; the net present value calculation in this application corresponds to the cash calculation of a series of payments. The net present value is thus the sum of all payments associated with the investment and the tunnel, discounted to the reference date:

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<sup>27</sup> Cf. hereafter ADDEN, THEWES, LEHAN (2016).

$$(1) \quad NPV = a_0 + \sum_{t=1}^n c_t \cdot q^{-t}$$

with:

*NPV* Net Present Value, present value of the payments at time 0 (end of lifecycle phase 1 = design and construction)

$a_0$  Design and construction payments at time 0, also discounting time  $t$

$c_t$  Payments ( $c_t$ ) in the period  $t$

$q$ : Discounting factor ( $1 + i$ ) with  $i$  = calculation interest rate

$n$ : Service life of the investment object with  $t = 1, 2, \dots, n$  (in years)

With uniform payments, the formula (1) simplifies to

$$(2) \quad NPV = a_0 + c \cdot RBF_i^n$$

with:

$$RBF_i^n = \frac{q^n - 1}{i \cdot q^n}$$

*RBF* discount factor

A tunnel project is more economic, the smaller the negative net present value of the sums is, since only payments are considered.

### 4.3 Decision-relevant parameters

#### Selection of the calculation interest rate

If the payment series associated with a tunnel project is given, then the net present value is solely a quantity dependent on the calculation interest rate. The calculation interest rate, which is kept constant over the service life of the tunnel project, thus has a decisive influence on the evaluation of cost-effectiveness. A high interest rate will favour alternatives with pronounced follow-up costs and low investment costs.

For investment projects with a longer service life, it is recommended to calculate with an interest rate, which is at least based on one of the ministerial examples<sup>28</sup>.

#### Base evaluation 0%

In order to have a sensible reference scale for the quality and sensitivity of the result in practical application, it is necessary to always assume a 0% variant of the net present value function for the calculation of the net present value. With a calculation interest rate of 0%, the net present value is equal to the sum of the future, not discounted payments.

#### Price level changes and relative price changes

In the usual application cases, the price change rates of the relevant payment quantities differ. They can also, like the general annual inflation/deflation rate, change over time or become due at different dates. These relative price changes are to be considered as follows:

<sup>28</sup> Cf. particularly BMVBS (2010), Kriterium No. 211; BVWP (2030), Section 12.1; ABBV (2010), Section 2.4.

$$(3) \quad NPV = a_0 + \sum_{t=1}^n \frac{\prod_{t=1}^n c_t (1+p_{ct})}{\prod_{t=1}^n (1+p_t)(1+i_r)^t}$$

with:

$p_{ct}$ : Price changes of the annual payments

$p_t$ : Changes of the inflation/deflation rate with time

$i_r$ : Real calculation interest rate

The special case of uniform price level changes, i.e. inflation or deflation, leads to consistent changes of all prices and does not therefore have to be considered. Formula 4 shows that the payment quantities and the calculation interest rate are similarly influenced in their magnitude and direction.

$$(4) \quad NPV = a_0 + \sum_{t=1}^n \frac{c_t (1+p)^t}{(1+i)^t * (1+p)^t} \quad \Rightarrow \quad NPV = a_0 + \sum_{t=1}^n \frac{c_t}{(1+i)^t}$$

with:

$p$ : Uniform inflation/deflation rate

### Risk and uncertainty

The expected future payment quantities of the investment project are planning values and cannot therefore be calculated with certainty in advance; the net present value to be determined becomes a multi-value target quantity. The degree of uncertainty of the input parameters can generally be considered in the net present value procedure through deterministic correction processes, sensitivity analyses or stochastic processes of risk analysis (cf. Chap. 6).

## 4.4 Extension of the standard model

### Supplementary investment

If supplementary investment is considered, alternative investment intentions can be made comparable, differing

- in the quantity and distribution with time of the payments ( $c_t$ ),
- the purchasing payments ( $a_0$ ),
- in the length of the service lives ( $n$ ) and
- in the degree of uncertainty.

If there are no plans at the reference date for the use of the unneeded investment finance or the replacement of the plant after the expiry of the service life, a partially analytical analysis is carried out with a "neutrality assumption". The net present value method assumes that the present value of any supplementary investment to be considered may be zero since the fictitious reinvestment of any excess receipts (in the case of concession models) is at the calculation interest rate.

### **Financing of the investment**

The financing side of the investment project is not considered in the standard model. The net present value procedure assumes that the full amount of the required investment is available to the investor. The financing side can however be integrated into the investment calculation by adding a separate row of figures, which represents the raising of capital with subsequent periodic repayment instalments. Financing and investment only actually differ in the plus or minus sign of the periodic payments.

### **4.5 Evaluation of the net present value method**

The net present value method for the calculated implementation of a lifecycle cost concept is currently without a practical alternative to its methodology. The quality of the results of the calculation for a specific case depends to what extent modifications of the standard model lead to a realistic representation of the definite circumstances of a tunnel construction project.

The standard approach as a partial model is simple and quick to handle. The evaluation of the advantageousness of autonomous investment projects is only based on the target value "optimisation of net present value". Further target dimensions – liquidity, purchasing and/or finance restrictions – are not explicitly considered. The characterisation of an investment object through the series of payments does not initially neglect monetary amounts. Technological, organisational and legal as well as external effects (air pollution, noise nuisance) can be considered for the investigation period by monetising them.

The data basis for the figures for the net present value calculation is the actually incurred costs based on figures from external invoices. The lifecycle cost calculation is systematically assigned to the calculated internal cost and performance calculation. The use of net present value calculation can be implemented when based on actually incurred costs.

## 5 Calculation of the lifecycle costs

The process to determine the lifecycle costs of a tunnel is shown as a flow chart in Figure 9. The individual steps I to VII are explained in the following Sections 5.1 to 5.7.

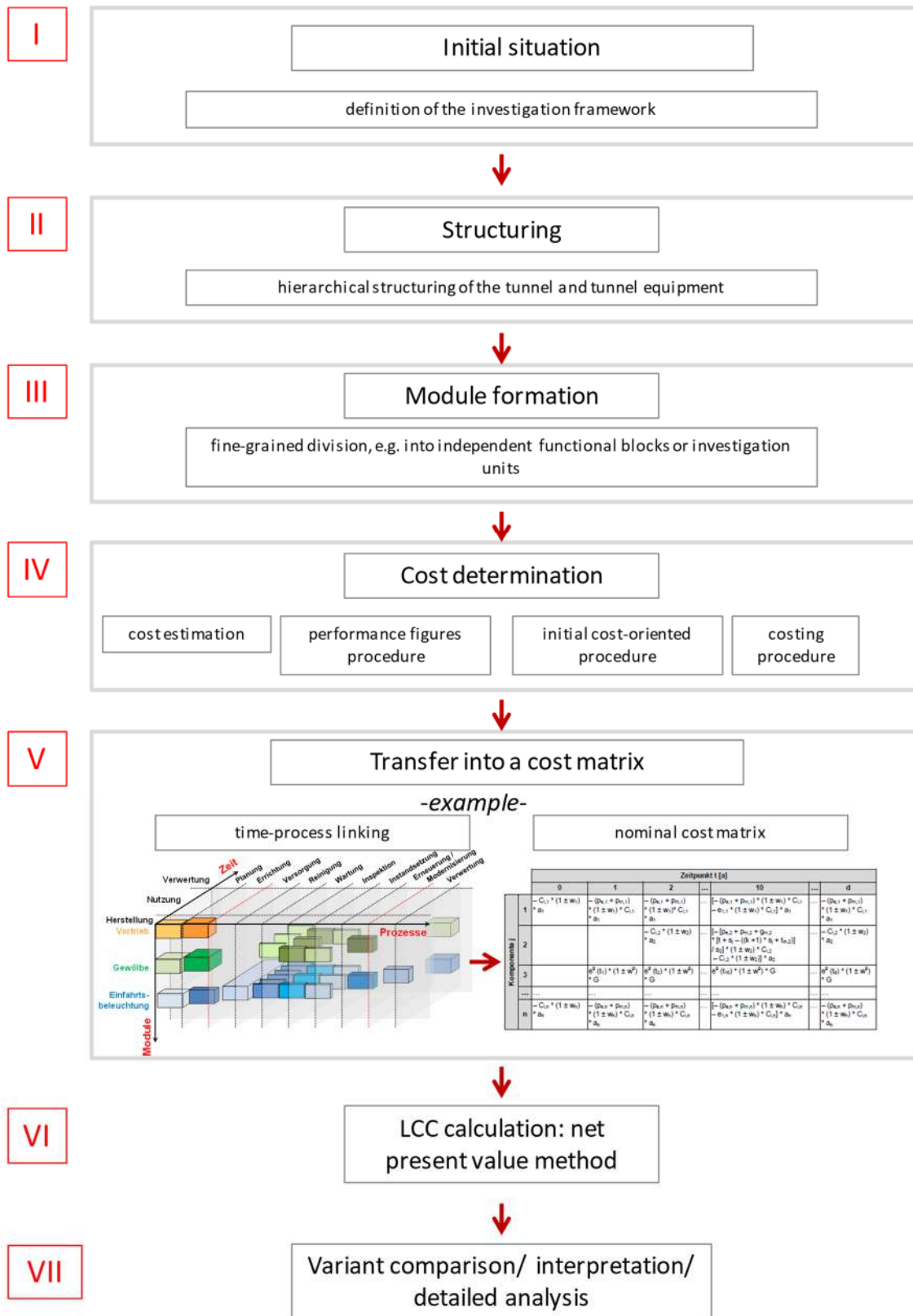


Figure 9: Procedure to determine lifecycle costs



The key to the procedure is the structuring of the tunnel into independent modules and the division of the lifecycle into the processes involved. The determination of the individual cost quantities can be undertaken based on various approaches according to the objective or the current state of knowledge.

### 5.1 Step I – Initial situation

In order to prepare for a lifecycle analysis, the investigation framework first has to be defined (Figure 10), with the determination of the characteristics of the investigation framework starting from the investigated object (new construction or existing structure). The individual depth of consideration is decided based on the available level of detail of design and information and the objective being followed. Corresponding to the modular structure, the extent of the individual modules up to the complete tunnel can include all characteristics. More detailed investigations can be implemented of occasional areas, while also maintaining a larger-scale consideration.

The definition of the aim of the investigation, for example a lifecycle cost calculation in order to optimise overall costs or for budget planning, has a great influence on further proceedings. Particularly the definition of the relevant time horizon for the investigation framework is decisively influenced by this.

Object	Type	Aim	Timeframe
<ul style="list-style-type: none"> <li>• Newbuild</li> <li>• Existing</li> <li>• Rebuild</li> <li>• Repair</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Structure</li> <li>• System</li> <li>• Group</li> <li>• Module</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Cost optimisation</li> <li>• Cost comparison</li> <li>• Budget planning</li> <li>• Benchmarking</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• 100 years</li> <li>• 25 years</li> <li>• 10 years</li> <li>• 2 years</li> <li>• ...</li> </ul>
<b>Investigation framework</b>			

**Figure 10: Definition of the investigation framework**

For a comparison of construction variants, comparability should be ensured in the definition of the investigation framework. This can be ensured, for example, through an equivalent safety level, identical performance classes, comparable input quantities (e.g. traffic volume, permitted maximum speed etc.) or a comprehensive task fulfilment.

### 5.2 Step II – Structuring of the building

A planned structuring is to be carried out in order to represent the costs of the tunnel in a lifecycle cost model in a clear fashion. A modular model with a hierarchical structure is produced for active arrangement of the overall costs. Modular in this context means that the system is broken down into largely independent units.

This structuring achieves the result that individual elements (modules) can be subjected to isolated analysis due to their independence and considering existing relationships. It is also possible to transfer solution approaches (structure, module, costs etc.) once developed to

other projects. The hierarchical structuring also permits the consideration of the existing depth of design to be individually adapted.

Starting from the overall structure, tunnels can be broken down, for example, into the partial systems auxiliary construction measures, construction and equipment. This ensures the assignment of initial and follow-up costs in accordance with their causes. Auxiliary construction measures have a one-off nature and do not normally cause any follow-up costs, although they can, particularly in an urban environment, represent a large part of the initial costs. The differentiation of construction and tunnel equipment reflects their very different characteristics regarding initial and follow-up costs and their design and implementation at different times.

The modules are assembled into construction groups with similar function, purpose, or structure. (Figure 11)

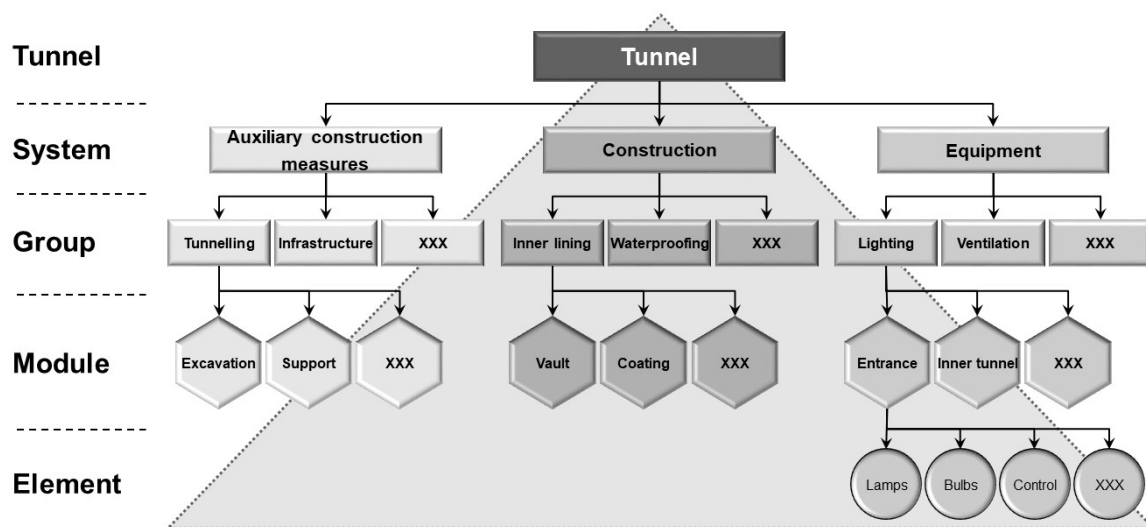


Figure 11: Hierarchic-modular structuring of tunnel construction<sup>29</sup>

### 5.3 Step III – Module formation

A tunnel construction is divided into modules in accordance with the undertaken structuring. A module itself is defined by the technical and functional tasks it has to fulfil and represents a largely independent unit.<sup>30</sup>

In order to ensure transferability or comparability, it is recommended to use modules with a generally valid internal structure (Fig. 12). The attributes of the individual modules that are necessary for this purpose should be recorded as completely as possible for the determination of the lifecycle costs.

<sup>29</sup> Cf. ENGELHARDT (2015).

<sup>30</sup> For the theoretical derivation of modules and their delineation through the criteria independence and integrity, reference is made to ENGELHARDT (2015), pp. 95 ff.

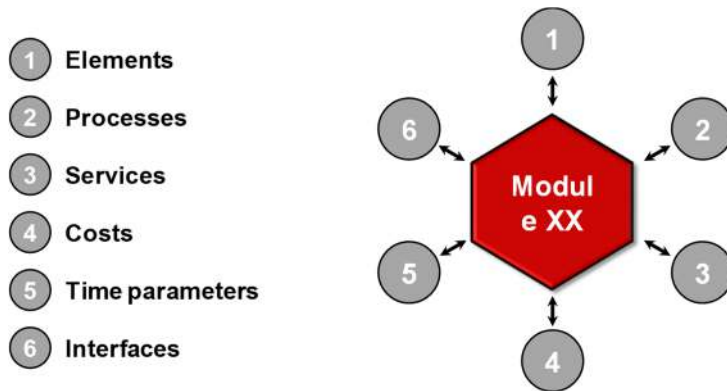


Figure 12: Internal structure of a module<sup>31</sup>

### Elements

The essential parts (elements) of a module must be recorded and differentiated from other modules, with all components with a common technical and functional task being collected together. Should an element be intended for several tasks, the predominant task is decisive for the module assignment.

In order to ensure comparability or transferability, the individual elements must be exactly recorded and specified. For the lighting, for example, the types used (fluorescent tubes, sodium vapour lamps, LED) should be differentiated. In order to limit the amount of work recording data, the differentiation can be restricted to the elements with a significant effect on costs.

### Processes

The individual modules, as explained in Chapter 2, run through many different processes over their entire lifetime. For each module, the relevant processes must be determined and assigned to the relevant phase according to extent and frequency. The processes can be collected into higher level processes depending on the intended target horizon. For example, it can be useful to aggregate the individual processes cleaning, inspection and servicing to one overall process.

### Services

In order to create transparency and the necessary understanding for the cost drivers, the services and their extent must be determined for the individual processes. For this purpose, various reference sources can be used, for example

- Standard book of bill items (STLB-Bau),
- Bulletin for the control, servicing and care of road tunnels (M KWPT),
- Work descriptions for the main road operations service,
- Guidelines for Equipment and Operation of Road Tunnels (RABT),
- Guideline for the maintenance and repair of engineering structures (RI-ERH-ING),
- ZTV-ING, ABBV, RWVZ, RWVA, DIN 1076 etc.

<sup>31</sup> Cf. ENGELHARDT (2015).

## Costs

Costs must be determined for the work to be performed in the processes. For sake of uniformity, these are calculated as net sums. Depending on the state of design and information when the costs are determined, various methods of cost planning can be used (cf. Chap. 5.4).

If costs cannot be directly assigned to a process or a module, for example for servicing and/or cleaning, then the essential process or module is identified and an appropriate cost assigned to it. Alternatively, the processes can be combined or modules in the level above in the structuring (construction assembly or system) are to be taken.

## Time parameters

The value of a monetary quantity is influenced by its time of occurrence. Therefore, it is necessary, in addition to the frequency, to consider the relevant time, when the works or the costs arise for the individual processes. This is ensured by using the net present value method – cf. Chapter 4.

For cyclical processes, e.g. cleaning or inspection, the time parameters can be securely forecast in many cases due to legal or operational constraints.<sup>32</sup> The determination of the time point of non-cyclical processes is more complex, e.g. for the renewal of individual construction elements. This is explained in Chapter 3.

## Interfaces

Although the modules should be independent of each other, reciprocal interactions of the modules or processes should still be considered as attributes. The essential influential parameters, such as the degree of reflection of the inner lining, the lighting brightness in or before the tunnel, the tunnel length etc. should be determined.

## 5.4 Step IV – Procedure of cost determination

In order to determine the costs for the individual modules or the higher system levels, various approaches can be used dependent on the state of design and information or the intended objective.

### Cost estimation

In the determination of costs for the individual modules, values from experience should be used. It is possible to adapt or update assumptions from existing tunnels, considering the relevant constraints. This procedure is especially appropriate for early project stages, when only approximate, large-scale knowledge is available about the later characteristics of the tunnel and its use. With the progressing state of knowledge, this should be replaced with other, more detailed procedures.

### Performance figures procedure

Procedures based on performance figures rely on cost determination or performance-derived figures from real existing tunnels or processes and their data collection. In this case, absolute and relative performance figures should be differentiated. When using this method, it is essential to know the decisive influential quantities for the performance figure and to derive

<sup>32</sup> For example from the Bulletin for the control, maintenance and care of road tunnels (M KWPT), the Guide-line for the equipment and operation of road tunnels (RABT), DIN 1076 (1999) etc.

from this its transferability to the constraints of the case under consideration. For example, when a performance figure is used for the annual electricity consumption of the tunnel lighting (e.g. in kWh/m), one decisive point is what brightness or type of lamps were in use in relationship to the case under consideration.

### Initial cost-oriented procedure

With the initial cost procedure, the follow-up costs are derived on the basis of percentage proportions of the initial costs. These can be based on reference figures (e.g. ABBV<sup>33</sup>), derived from performance figures from existing tunnels (e.g. FGSV<sup>34</sup> or in-house documentation of tunnel operators). A detailed collection of tunnel structural and equipment installation costs as well the associated annual operating costs has been collected by the “Forschungsgesellschaft für Straßen- und Verkehrswesen<sup>34</sup>”. From this database, considering the relevant price level, the annual follow-up costs to be expected for various modules can be derived as a factor of the initial costs. This procedure links directly into the substitution principle explained in Chapter 2.3 and makes clear the dependency of follow-up and initial costs at module level.

### Costing procedure

The costing procedure is based on the usual estimation methods in construction. The costs are the result of the individual costs of partial works and can be sub-divided according to cost types (wages, machines, material, subcontractors etc.) (see example in Chap. 7). Since the costs are determined starting from the work to be carried out, they can be directly assigned to the cost element (module or process).

In order to determine the calculation approaches, it is recommended to work from known cost figures (e.g. from tender documents, invoices of subcontractors etc.) from comparable projects. The collected costs are to be converted to the reference data and collected to an average quantity.

For services, which cannot be directly represented, research should be undertaken to discover published figures (costs, estimation rates, quantity rates, expense figures etc.) to determine the costs. For services without a valid data basis, it is recommended to determine the costs from the extent of the work and the cost.

Considering that not all the required input parameters are available, a mixture of various procedures can be used to gain an approximation. However, this demands later detailed consideration or continuous upgrading as soon as more accurate values are available.

## 5.5 Step V – Transfer into a cost matrix

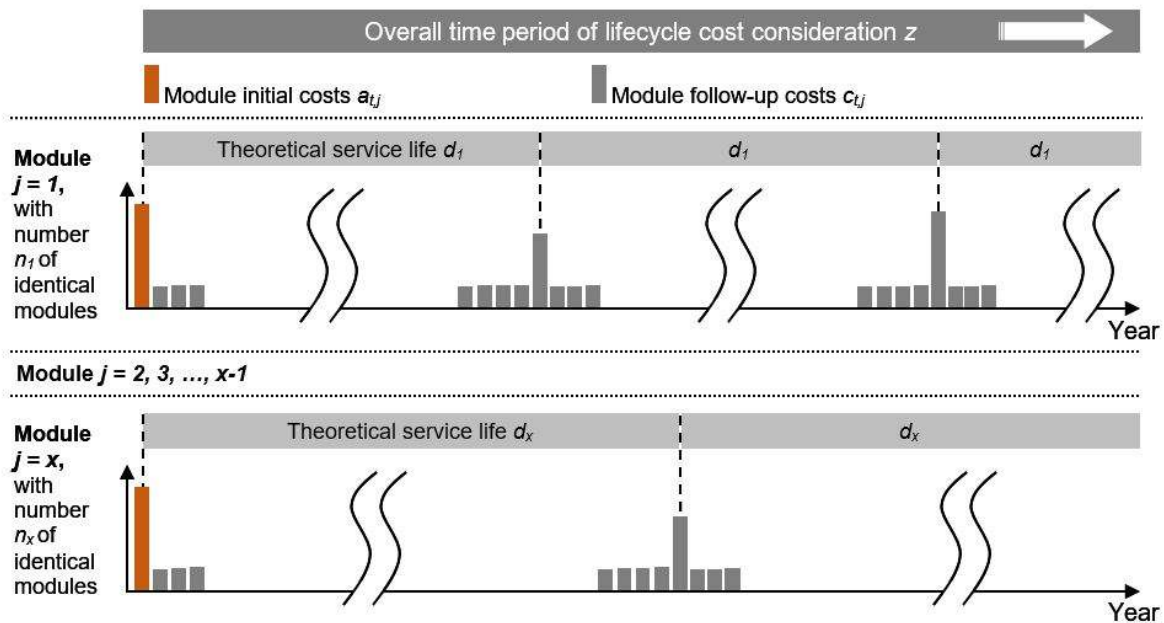
The number of all modules, which completely or according to the objectives represent the tunnel in parts, is expressed by the variable  $x$ . For each module, a number  $n_j$  of similarly constructed modules and the value of the theoretical service life  $d_j$  are given. From the theoretical service life  $d_j$  and the overall period of the lifecycle cost calculation  $z$ , the number of exchange actions required for each module can be determined. The module initial costs  $a_{t,j}$  comprise the payments  $j$ , which have to be made for the production or purchasing of the module ready for operation at the selected time  $t$ . The initial costs for the module  $j$  at time  $t=0$ , the reference point for discounting, are expressed in particular by the quantity  $a_{0,j}$  (cf.

<sup>33</sup> Cf. ABBV (2010).

<sup>34</sup> Cf. FGSV (1996).

Chap. 4.2). During the next phase, the follow-up costs  $c_{t,j}$  arise, depending on the method of function and operation of the module, the follow-up costs include all required measures for operation, maintenance, repair and for the (partial) replacement of the module as soon as the theoretical service life of the module is reached.

Figure 13 shows a summary of the previously mentioned quantities and costs in the context of a lifecycle analysis.



**Figure 13: Variables for the recording of a module**

In the next step, time, cost and process are linked in three dimensions by assigning the relevant cost quantity to the time of occurrence and arrangement of the investigation framework (Figure 14). The individual quantities here are obtained by adding the individual cost components for the corresponding process.

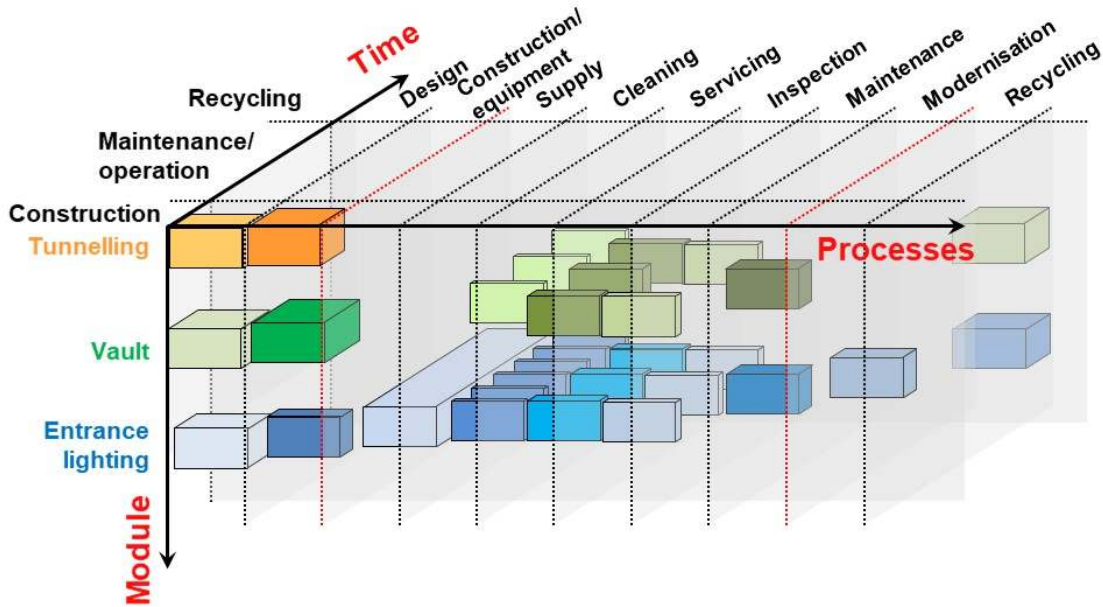


Figure 14: Time-cost-process linking (example arrangement)<sup>35</sup>

In the layout, the costs are planned starting from the point in time under consideration. In order to ensure comparability, price inflation or depreciation of money must be considered. The initial costs  $a_{tj}$  and the follow-up costs  $c_{tj}$  represent nominal costs, as can be gained for example from maturity accounting on the 31/12 of each year. Table 2 shows an example of a nominal time/cost matrix.

Table 2: Nominal time/cost matrix

		Time point $t$ [years]						
		0	1	2	...	10	...	z
Module $j$	1	Initial costs $- a_{0,1} * n_1$	Follow-up costs $- c_{1,1} * n_1$	Follow-up costs $- c_{2,1} * n_1$	...	Follow-up costs incl. replacement $- c_{10,1} * n_1 - a_{10,1} * n_1$	...	Follow-up costs $- c_{z,1} * n_1$
	2			Initial costs $- a_{2,2} * n_2$	...	Follow-up costs $- c_{10,2} * n_2$	...	Follow-up costs $- c_{z,2} * n_2$
	...	...	...	...	...	...	...	...
	x	Initial costs $- a_{0,x} * n_x$	Follow-up costs $- c_{1,x} * n_x$	Follow-up costs $- c_{2,x} * n_x$	...	Follow-up costs incl. replacement $- c_{10,x} * n_x - a_{10,x} * n_x$	...	Follow-up costs $- c_{z,x} * n_x$

### 5.6 Step VI – Lifecycle cost calculation: net present value method

Starting from the attributes of the individual models collected during the previous sections, the lifecycle costs are now calculated using the net present value method (cf. Chap. 4). The intention is to determine the net present value. The reference time point required for the determination of the net present value is by definition the date of the start of for use. For the

<sup>35</sup> ENGELHARDT (2015).



initial costs, therefore, no discounting or compounding is undertaken. The follow-up costs on the other hand are discounted to the reference time point.

### 5.7 Step VII – Variant comparison and interpretation

The result of a lifecycle cost calculation delivers the net present value as a quantity. Without further investigations or interpretations, findings can only be derived from this to a limited extent, except with a pure variant comparison.

Through the aggregation of the annual discounted cost figures, a curve of the lifecycle costs can be displayed (Fig. 16). From this cost curve, significant events and dates can be read off for the investigation period. In years with a significant jump of the costs, increased investments must be activated and thus planned for. Above all improvement and renewal works can be read off from the curve.

In addition to aggregating the costs for the overall structure, the selected structuring also enables system-, assembly- and module-based evaluation. As an extension, process- or phase-related evaluation can be carried out through the collection of similar processes or matching lifecycle phases. This can enable, for example, evaluation of initial and follow-up costs from the entire investigation period down to an individual module (Figure 15).

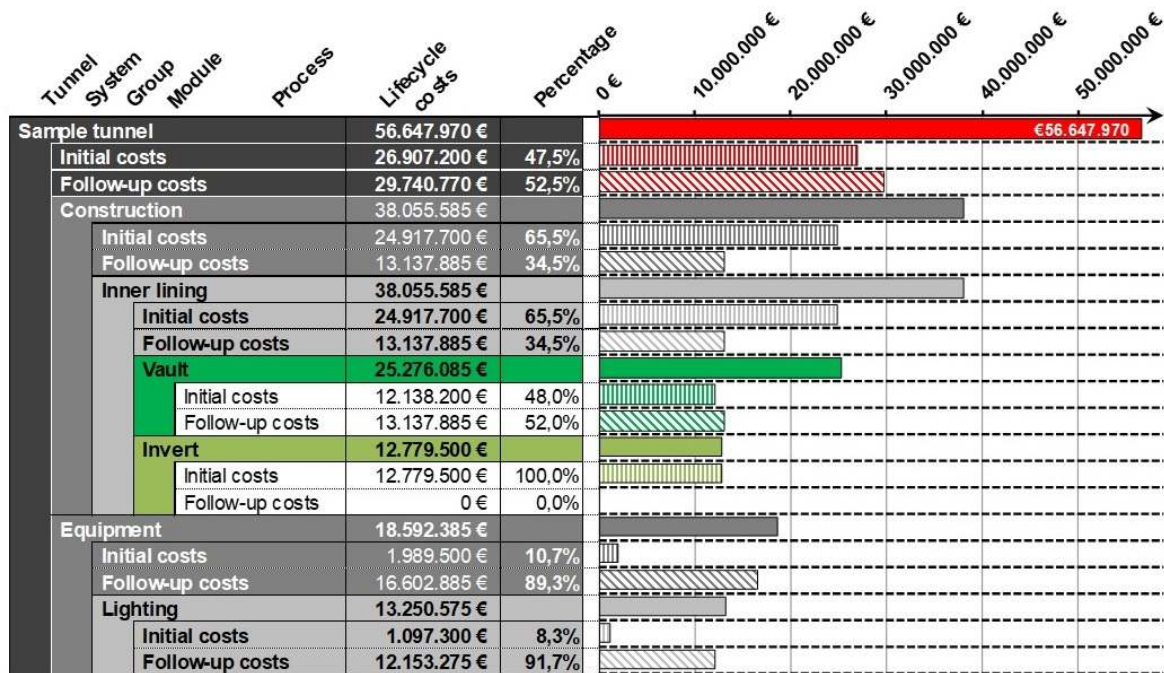


Figure 15: Evaluation of the initial and follow-up costs (excerpt)

Comparison of investigated variants, both in an evaluation of individual quantities (per module or process) and also of the cost curve (overall or in individual quantities), permits further identification of cost drivers or optimisation possibilities.

The influence of the interest rate is made clear by the curve of the lifecycle costs. Figure 16, for example, shows the curves of lifecycle costs based on calculation interest rates of 3.0 % and an interest rate 0.0 % compared.



It is therefore generally recommended to carry out a zero comparison. The forecast of the LCC cannot be determined exactly over this long time period, so the formation of a range is reasonable and shows the limits, within which the costs vary.

In Chapter 7, a corresponding example calculation is shown for a sample tunnel.

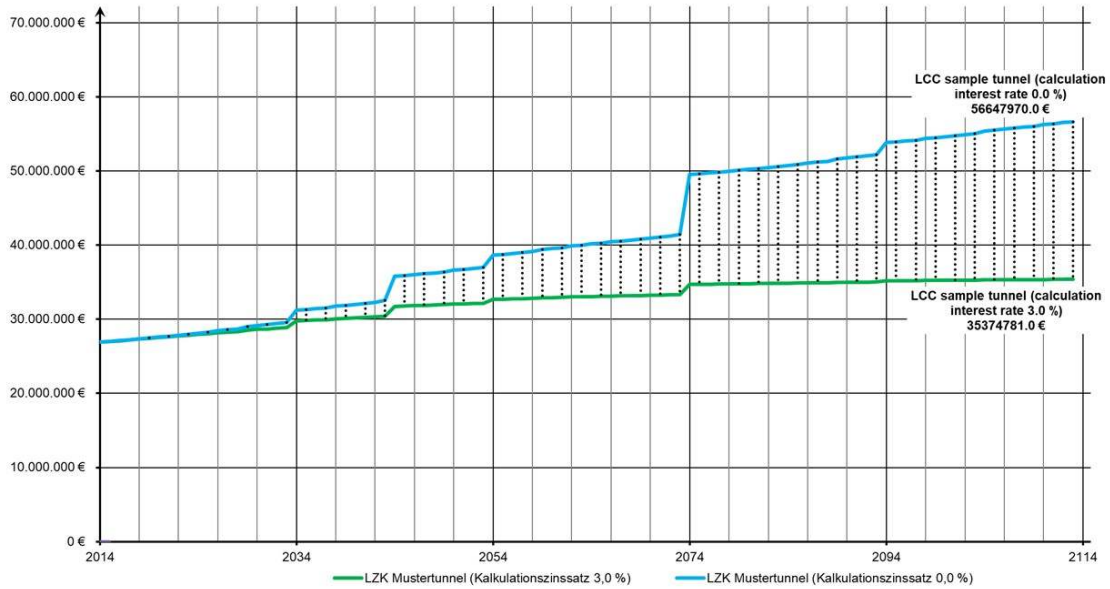


Figure 16: Example curve of lifecycle costs calculated based on interest rates of 3% and 0%

## 6 Evaluations and analyses

Various procedures are conceivable for further detailed LCC analysis. These make it possible to represent or clearly emphasize uncertainties, risks or also ranges. Primary cost drivers can also be identified, which should then be subjected to detailed consideration in order to limit risks of further optimisation.

### 6.1 Sensitivity analysis

The sensitivity analysis serves to investigate the relationships between the input data of the lifecycle cost analysis and the target values, to identify factors with higher leverage and increase the transparency of the mostly complex dependencies. At the same time, the sensitivity analysis enables an estimation of the risk resulting from the predominantly uncertain input values.

Starting from the determined net present value (lifecycle costs), the analysis investigates how sensitively the calculated result reacts to variation of the actually uncertain input quantities. In order to be able to assign changes in the result to the corresponding input quantity, only one input quantity or group is changed. The variation of the input quantities should be carried out with relevant and realistic features. All further calculation quantities remain unchanged from the initial calculation. This procedure (*ceteris paribus*) enables the identification of input quantities, which have a particularly strong influence on the target value. Targeted obtaining of information about these data finally leads to a clarification of the uncertain target value.<sup>36</sup>

The result of a sensitivity analysis can be clearly visualised in diagrams. With the form of diagram shown in Figure 17, the gradients of the individual target value curves permit a conclusion about the influence of the relevant input quantity. The steeper the curve of the graph, the greater is the sensitivity of the target value. The elasticity of the variables cannot always be represented by a linear function. Therefore, it is recommended to repeat the individual calculations in the course of a parameter variation.

As an extension of this, scenario analyses, for example in the form of best case or worst case scenarios, can be carried out to determine the sensitivity. In this case, several parameters are simultaneously changed in their characteristics and their effects investigated.<sup>37</sup> Unfortunately, the transparency and thus the assignability of action and reaction suffer from this.

Knowledge of the stability of the calculation results and the bounding of the relevant input quantities for the lifecycle costs leads to an improvement of the quality of the decision-making basis. This provides the user with the opportunity to intentionally investigate optimisation approaches.<sup>38</sup> The further proceeding can thus be limited to more promising approaches in order to thus keep within bounds the amount of work involved with optimisation.

<sup>36</sup> Cf. GÖTZE, BLOECH (1993), BLOHM, LÜDER, SCHAEFER (2012).

<sup>37</sup> Cf. FECK (2007).

<sup>38</sup> The generation of optimisation potential regarding lifecycle costs is only possible if the relevant input quantities and the decisive relationships have been identified and taken into account. Cf. BECKER (1986).

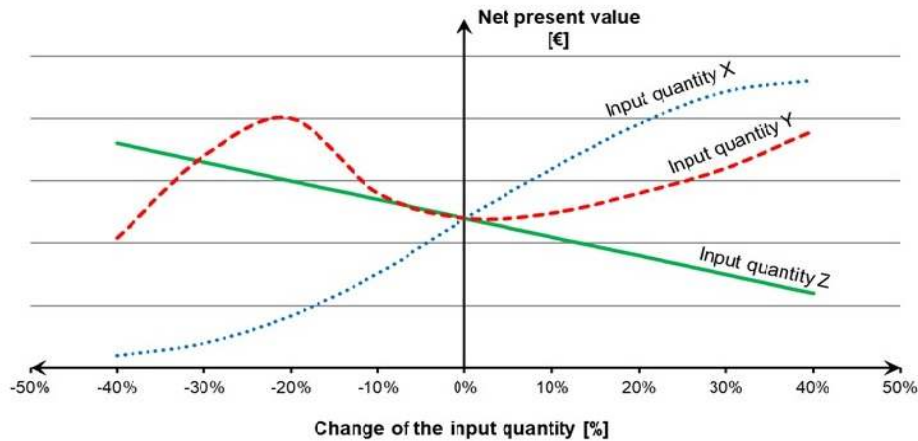


Figure 17: Graph of the results of a sensitivity analysis

## 6.2 Pareto principle

Starting from the consideration that sensitivity analyses cannot be carried out for all indicators for time and cost reasons, it is recommended to restrict the analysis to those indicators, which

- have a large quantitative influence on the overall result and
- whose actual values are uncertain.

For this purpose, the Pareto principle was developed. This describes the statistical phenomenon that a significant part of the overall result (e.g. 80 %) is determined by a small part of the expenses (e.g. 20 %).

For the lifecycle cost calculation, this means that both for effective risk evaluation and for targeted optimisation of the lifecycle costs, the gathering of detailed information can be restricted to the significant cost factors.

For this reason, the individual components are ordered according to magnitude for the evaluation of costs. A modular structure of the lifecycle costs enables unhindered identification of the significant cost drivers (Fig. 18). The resulting processes identified as leading factors are then investigated for their risk and optimisation potential. For suitable quantities, a sensitivity analysis is then carried out to further delineate the existing risks or optimisation potential.

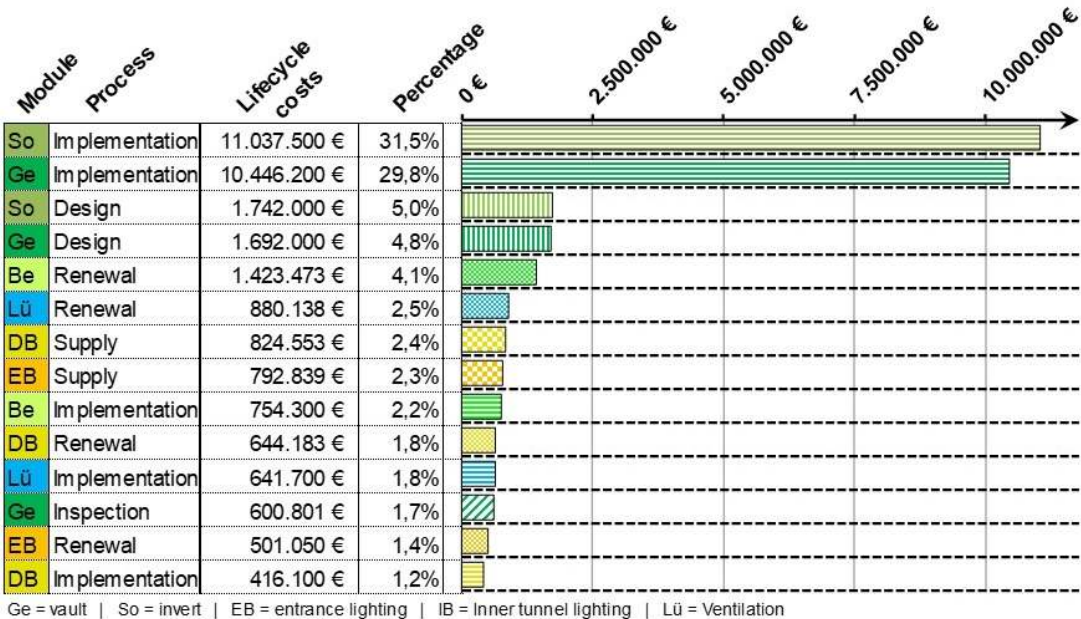


Figure 18: Ordering to identify significant processes (excerpt)

6.3 Creation of an ABC categorisation

In the ABC analysis of the overall costs, the priority items with the largest share of the lifecycle costs are collected. For a reliable lifecycle cost calculation, these modules must be included in the investigation framework. Elements of category B have much less relevance for the overall cost of a tunnel. Modules of category C have only a minor effect, so considering the amount of work in data collection, it is recommended to use or derive only generalised sums. For the estimation of the relevance of modules, a categorisation of the effect on the overall costs is taken from an evaluation of a real existing project (Fig.19).

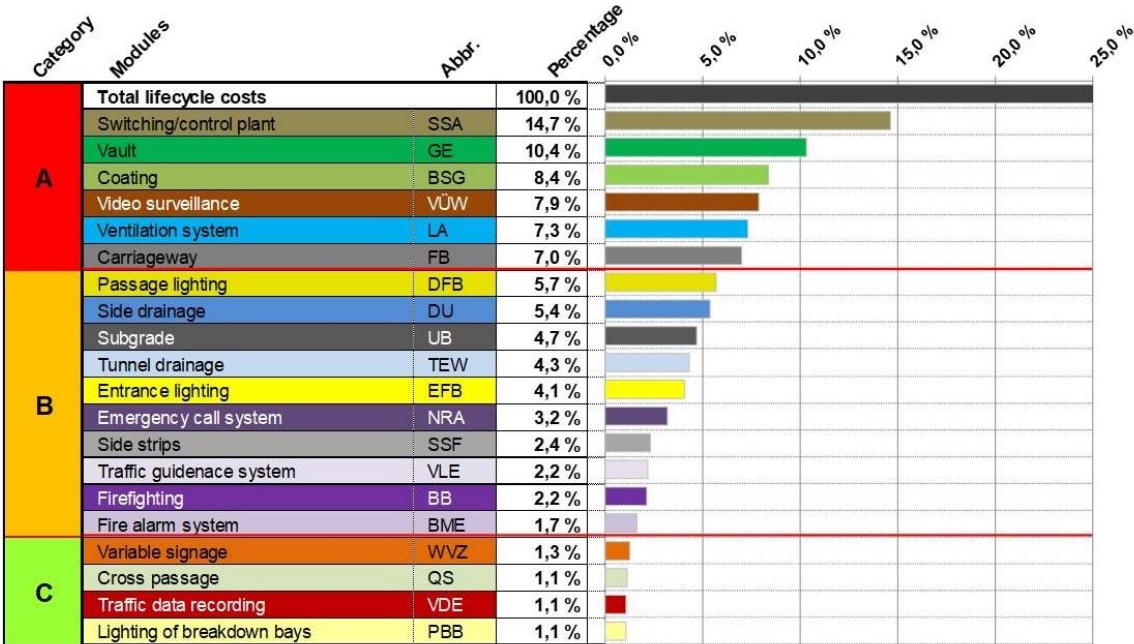


Figure 19: Evaluation to determine the relevance of modules (excerpt)

#### 6.4 Risk analysis for the consideration of uncertainties

In the investigations until now, all calculation quantities (payments, due dates and interest rate) were assumed as deterministic quantities. However, a lifecycle cost calculation is a modelled representation of future events. The data used and the resulting occurrence of the assumed environmental conditions can thus not be predicted with certainty.

The effects of possible changes can however be made visible by integrating a risk analysis. From this, probabilities can be determined, within which limits the target value will actually occur.

The risk analysis is integrated into the methodology described so far using a Monte Carlo simulation.<sup>39</sup> Therefore, deterministic calculation models can be used – without further adaptation. The deterministic input quantities are replaced by probabilistic calculation quantities (Fig. 20).

The determination of the probabilistic input quantities is the essential step to considering uncertainties in the lifecycle cost calculation. First the uncertain input quantities must be described using discrete or continuous distribution functions. In order to limit the amount of work here, only quantities with an effect on the result, according to the result of a sensitivity analysis or an ABC categorisation (Sections 6.1 and 6.3), are used.

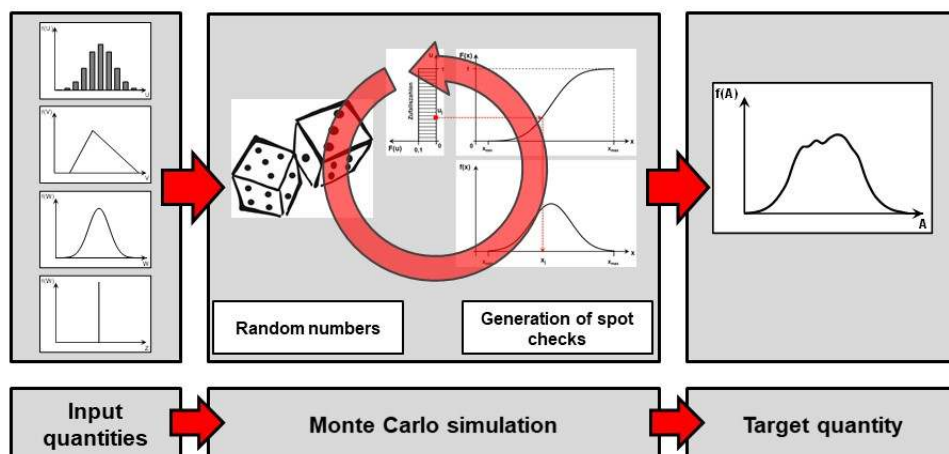


Figure 20: Integration of a Monte Carlo simulation for lifecycle cost calculation<sup>40</sup>

The result of the Monte Carlo simulation comprises a range of possible result occurrences according to the number of simulation runs. From this, conclusions can be drawn about the actual probability distribution of the lifecycle costs and the resulting risk magnitude can be derived. In contrast to deterministic determination, the unclear, probability-based result of the overall costs requires its own analysis and evaluation. In order to obtain the most advantageous situation from the economic point of view, the risk readiness attitude (negative, neutral, positive) of the decision maker must be included.

39 The term "Monte Carlo simulation" covers various simulation procedures, in which random numbers are used to determine target figures. Detailed explanations of Monte Carlo simulation can be found for example in BOUSSABAIN, KIRKHAM (2006); COTTIN, DÖHLER (2013), FISHMAN (1996) or ENGELHARDT (2015).

40 ENGELHARDT (2015).

## 6.5 Benchmarking

The procedure until now to optimise the costs of tunnels essentially concentrated on the design phase for new construction or thorough refurbishment of existing tunnels. Instead of this singularity, it is more effective to implement this option for cost reduction permanently in all phases in the form of a continuous optimisation process. The concept of benchmarking, which is already widely established in other fields, permits such a continuous generation of optimisation and improvement potentials.

The advantage of benchmarking is, in addition to the gaining of operating figures, the consideration of the services and processes responsible for the operating figures. This raises awareness of the internal structure and the real working processes. With this continuous recording of data, the tunnel operator gains an overview of the running costs and the overall condition of the tunnel. From these, the relevance of the individual cost quantities can be derived, and the presence of gaps or deviations is made clear. This simplifies the strategic planning of maintenance (e.g. structural management) and supports the decision-making process for future investments.

Benchmarking is not only aimed at the lifecycle costs but also enables, through the identification of the relevant individual parameters or processes, a comparison of the existing figures with those to be generated.

## 7 Application example for a sample tunnel

### 7.1 Introduction and project description of the sample tunnel

The procedure explained in the recommendation for the determination of the lifecycle costs of road tunnels is presented below through the example of a sample tunnel.

It should be noted that the data used is not based on an existing tunnel and can only be transferred to other tunnels after modification. Extensive simplifications and estimations have been undertaken, based on actual costs, references and empirical values. The sample tunnel under consideration is an inner-city road tunnel with the data shown in Table 3:

Parameter	Sample tunnel
Tunnel length	550 m
Completion	2007
Number of tunnel tubes	1 tunnel tube
Number of lanes	1 lane in each direction
Operating type	Two-way traffic
Construction type	150 + 100 m cut-and-cover 300 m mined tunnel
Standard cross-section	RQ 11 t
Equipment	including 2 emergency exits, jet fans, fire alarm system, video surveillance system

**Table 3: Features of sample tunnel**

### 7.2 Procedure

The procedure for the determination of the lifecycle costs of a tunnel is presented as a structured sequence (see Fig. 9) and is implemented as follows for the processing of this example:

1. Initial situation: determination of the data of the investigation period  
(Consideration period, relevant structural data, focus of consideration etc.)
2. Structuring: production of the basic framework of the modules
3. Module formation
4. Cost determination
  - 4.1 Checking, what data is at hand or will have to be queried or determined
  - 4.2 Derivation of regularities (costs and time intervals)
  - 4.3 Filling out the module forms
5. Transfer into a cost matrix
6. LCC calculation
7. Interpretation

### 7.3 Step I: Initial situation

For the analysis of the lifecycle costs, the main phases design, construction and use until the end of serviceability are considered. This is a new tunnel, for which the investigation period has been set to the overall lifetime according to ABBV of 100 years.

The following description covers the determination of the lifecycle costs for the described tunnel. In order to explain the methodology, the entire tunnel is considered, which limits the number of modules examined in more detail.

In the present example, the procedure is shown as an example for one equipment variant; comparisons with other variants are omitted. The determination of the net present value for each compared variant would proceed similarly and can also be carried out intentionally for one variant.

#### 7.4 Step II: Structuring and Step III: Module formation

The modules are formed in accordance with the desired level of detail or existing data structure. In the present case, seven independent modules are chosen for each of the systems tunnel construction and tunnel equipment and these are the focus of further consideration. A rest item is also created, in which costs that are not considered in detail are collected.

##### Tunnel construction

- Vault of mined tunnel
- Invert of mined tunnel
- Invert of cut-and-cover
- Walls of cut-and-cover
- Slab of cut-and-cover
- Drainage (structure)
- Carriageway
- "Residual" tunnel structure

##### Tunnel equipment

- Tunnel automation
- Video surveillance
- Ventilation system
- Lighting
- Fire alarm system
- Tunnel closure system
- Drainage (equipment)
- "Residual" tunnel equipment

#### 7.5 Step IV: Cost determination

##### 7.5.1 Initial costs

The construction costs are, as in the present case, understandably documented or can be well estimated empirically. The usual division into items of a bill of quantities makes it possible to assign the costs to the corresponding modules.

Construction costs, which cannot be unambiguously assigned to one of the stated modules, were either distributed into several modules with related objects or assigned to the general modules "Residual tunnel structure" or "Residual tunnel equipment".

Design costs, on the other hand, are not normally at hand related to modules. A division in proportion to the construction costs would be based on the principles of the HOAI (German regulations for the payment of architects and engineers); it can however also be sensible to undertake a content-based percentage distribution.



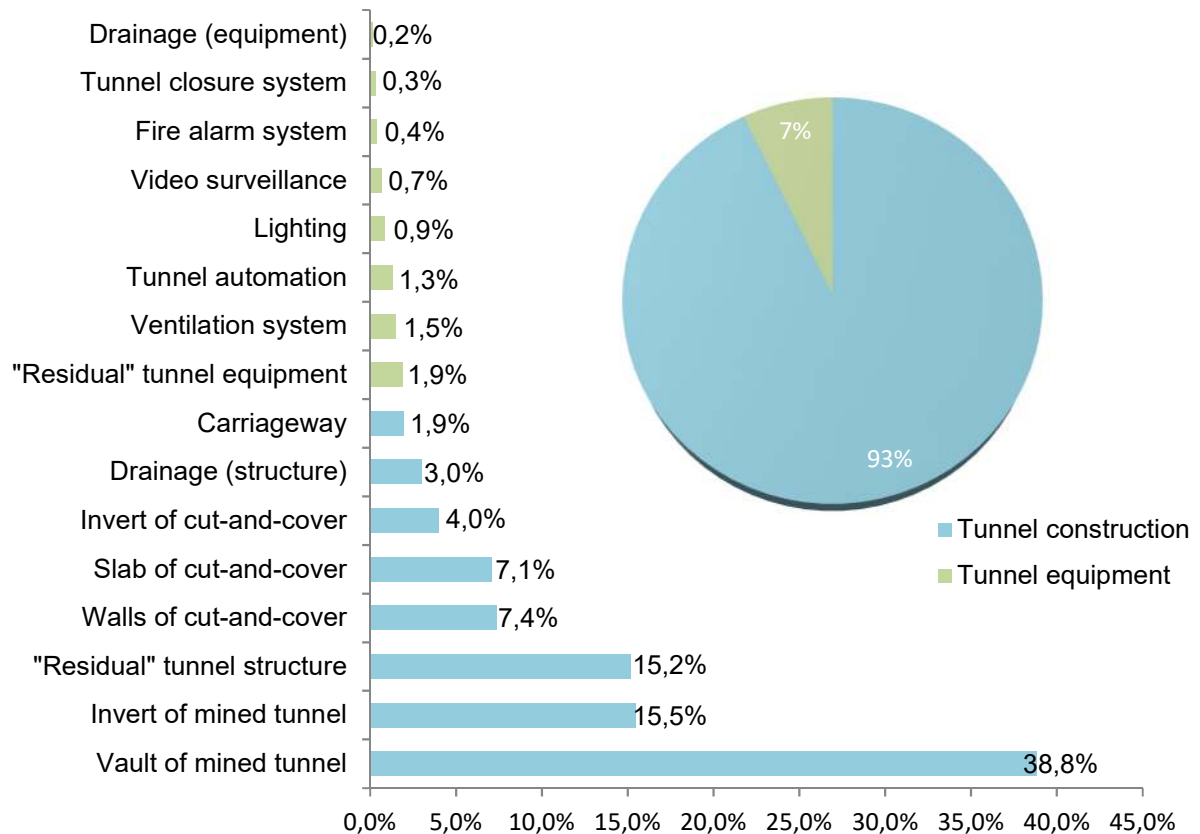


Figure 21: Distribution of initial costs (design + construction/equipment)

### 7.5.2 Follow-up costs

The determination of the follow-up costs represents the greatest challenge. Definite empirical values for the required data like service lives and maintenance cycles with the associated costs are only available to a limited extent or vary widely. It is recommended here to make use of service lives from experience; maintenance contracts can provide the basis for maintenance for maintenance costs.

The forecast costs and their future dates of occurrence, which mostly lie far in the future, can only be predicted with uncertainty (see Chap. 6.4).

If, as in this example, existing data from tunnel operators are used, these are mostly documented according to cost types, but not always related to individual structural elements and equipment components. So, electricity costs can be recorded as a sum for the entire tunnel, but not be available broken down to the individual consumers. Therefore, assumptions will have to be made about the percentage distribution to the individual modules. In the present case, this division is made using the relative power of the electricity consumers in the tunnel.

The costs for renewal include demolition, new design and the installation of new construction elements and equipment elements. Since future price changes, considering also technical progress, can only be predicted with uncertainty, the costs have been estimated based on the initial costs.

### 7.5.3 Module forms

For the clear collection of the determined data sets, module forms have been created, which record all the initial and follow-up costs of a module.

#### Module form, tunnel equipment

Area:	Equipment		
Module:	Ventilation plant		Code: LUF
Process	Works	Costs [€]	Time factor [in years]
<b>Initial costs</b>			
	Design	45.000,00 €	-
	Equipment (construction)	450.000,00 €	-
<b>Follow-up costs</b>			
Electricity and water supply/ monitoring/ exercises/other	Electricity, rest	30.000,00 €	1
	Insurances	115,00 €	1
Maintenance/ inspection/ repair	Construction - external contracts	4.500,00 €	3
	Maintenance	10.000,00 €	1
	Maintenance, additional	7.000,00 €	2
	Maintenance, internal	500,00 €	1
Improvement/renewal	Complete replacement	500.000,00 €	15
	Partial replacement (sensors)	35.000,00 €	8

Figure 22: Excerpt from a module form for tunnel equipment

## 7.6 Step V: Transfer into a cost matrix

The filled-in module forms are then transferred into a cost matrix. The cost figures for each module are assigned to a time point and collected for each year over the investigation period. According to the objective of the evaluation, all services in a module could also have been considered together.

Time/cost matrix									
Code	Module j	Time point t [years]							
		Sum	0	1	2	3	4	5	
...	...	...	...	...	...	...	...	...	...
LUF	Design	45.000,00 €	45.000,00 €						
LUF	Equipment (construction)	450.000,00 €	450.000,00 €						
LUF	Electricity	300.000,00 €		30.000,00 €	30.000,00 €	30.000,00 €	30.000,00 €	30.000,00 €	...
LUF	Insurances	1.150,00 €		115,00 €	115,00 €	115,00 €	115,00 €	115,00 €	...
LUF	Construction - outside cor	148.500,00 €		0,00 €	0,00 €	4.500,00 €	0,00 €	0,00 €	...
...	...	...	...	...	...	...	...	...	...

Figure 23: Excerpt from an example time-cost matrix for a module (here LUF)

## 7.7 Step VI: LCC calculation with application of the net present value process

The net present value serves in the design phase as a method of assessing the cost-effectiveness of an investment or comparing various construction and equipment variants.

There are no receipts for the example under consideration. Degrees of uncertainty of payments and price increases are also not taken into account for the sake of simplicity.

The time of putting into operation is set as the start of the lifecycle cost calculation and simultaneously reference time point  $t=0$ . Initial costs until time point  $t=0$  (design, construction and equipment costs) are therefore to discount all follow-up costs.

The calculation interest rate was set at the real rate if 1.75% according to the Federal Transport Route Plan 2030.

The curve of the lifecycle costs can as a summary be given as a summary of the annual discounted costs.

## 7.8 Step VII: Interpretation

The initial costs of the tunnel and the follow-up costs of the tunnel equipment determine the lifecycle costs. In the following figures it becomes clear that the selected calculation interest rate has a large effect on the ratio of the follow-up costs to the initial costs. In order to be able to estimate the significance of the follow-up costs, a comparative evaluation was thus carried out with a calculation interest rate of 0%.

If correspondingly differentiated costs are available, the proportions of each module can be investigated more decidedly, and strategies and optimisations can be derived (e.g. conversion to LED).

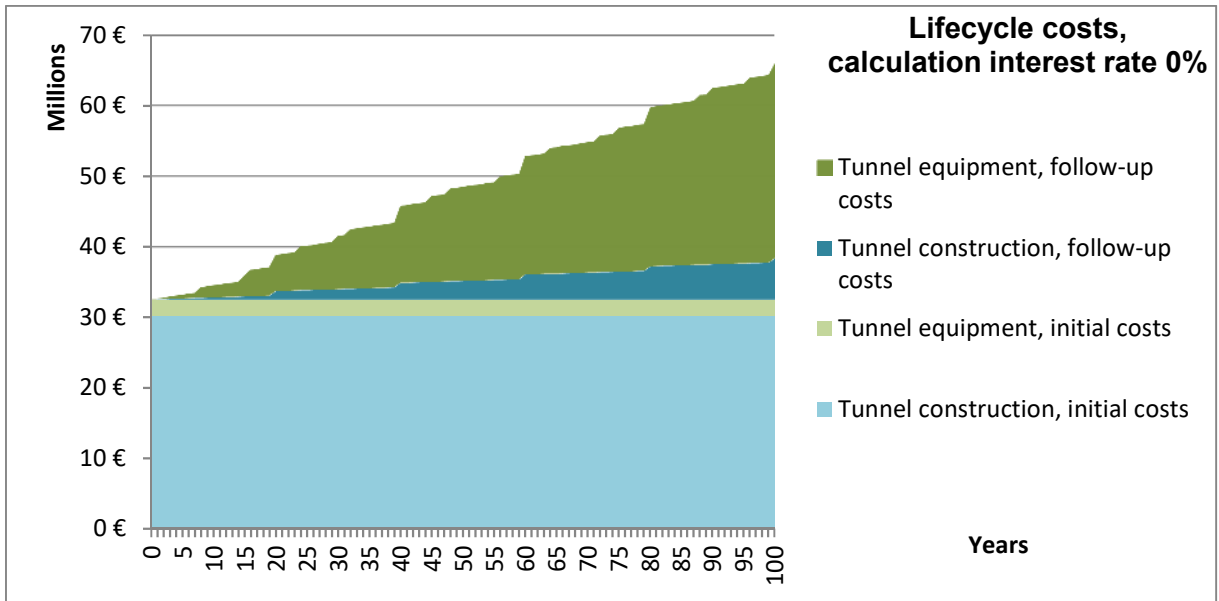


Figure 24: Curve of lifecycle costs (calculation interest rate 0%)

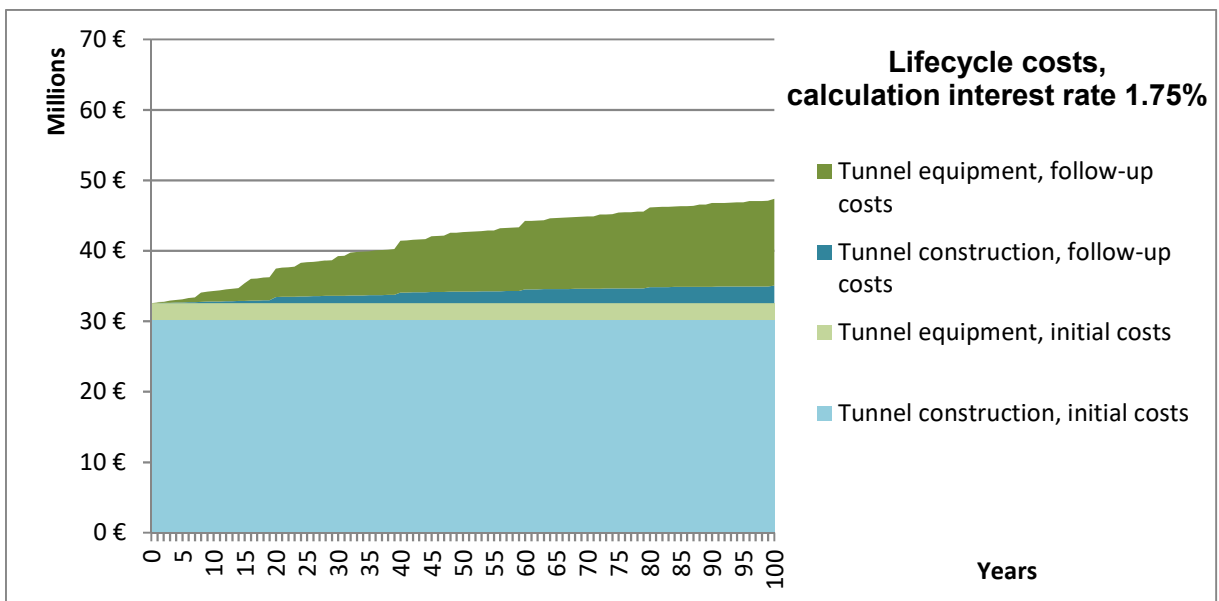


Figure 25: Curve of lifecycle costs (calculation interest rate 1.75%)

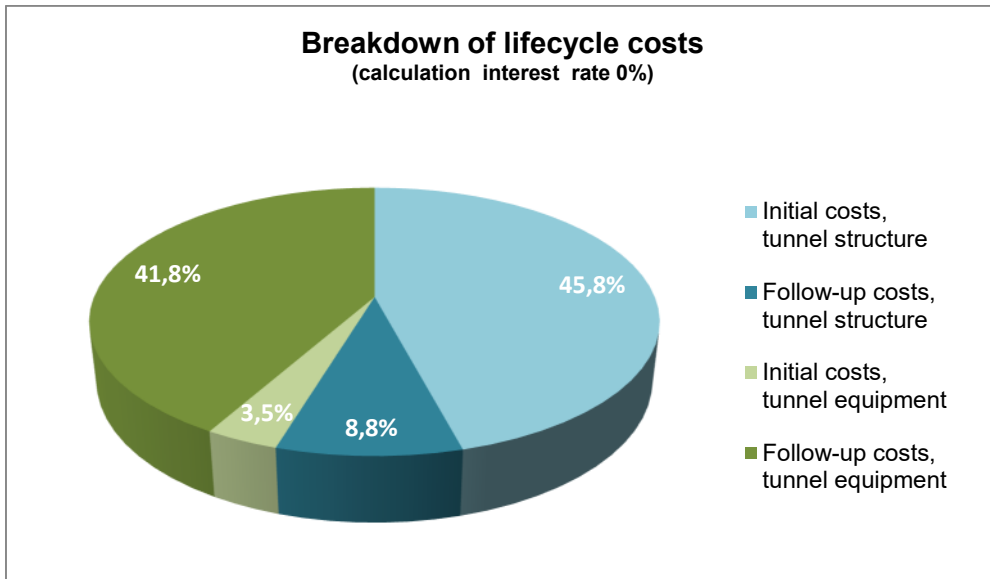


Figure 26: Breakdown of lifecycle costs (calculation interest rate 0%)

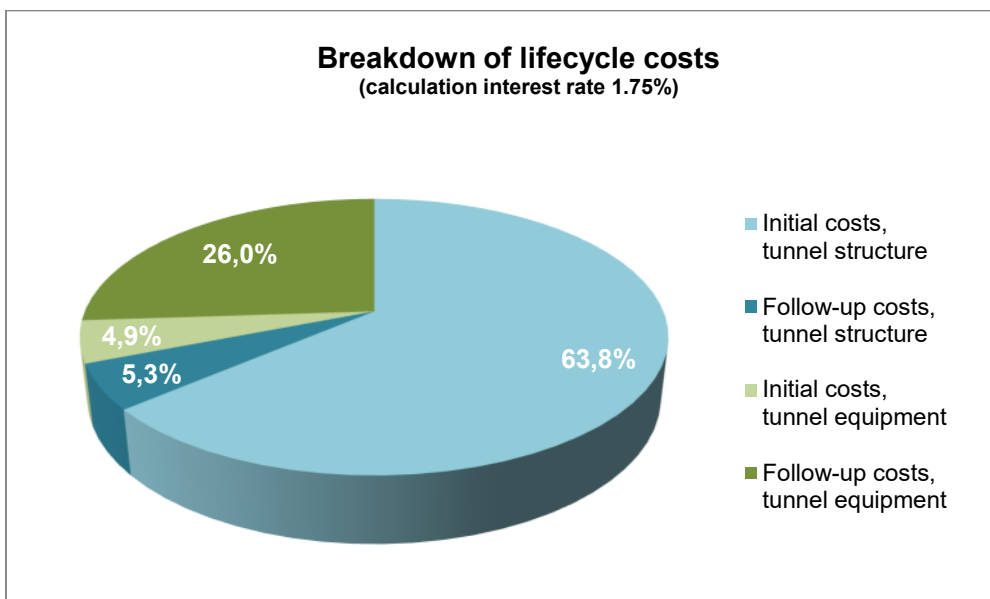


Figure 27: Breakdown of lifecycle costs (calculation interest rate 1,75%)

## **8 Summary and conclusion**

The present recommendation presents a procedure to evaluate and compare the economy of future investments in tunnel projects based on the entire lifecycle. The basis for this is knowledge of the construction elements and equipment in the tunnel and comprehensive data sets for costs and service lives.

The construction costs are already known in the early design phase, but the determination of the follow-up costs is associated with the estimation of expenses or with research into available empirical data. These currently are not extensively available and need to be at the focus further development. Future data recording should therefore aim to facilitate the idea of lifecycle costs and to build up a data pool with the corresponding costs and service life durations.

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